



TB SYSTEM

The following pages contain a selection of the inserts that are available for our TB universal cutter.

We have added several Swedish and Norwegian standard profiles to the range in the last year. We have also included the entire American collection.

You can choose from 1,000 different profile inserts when you set up your own range of planed goods. The inserts can be combined in a infinite number of ways, but if you can not find what you are looking for, we can make special inserts to your own design.

Combinations

STUDS & DUCKBOARDS

Straight



Rounding, single



Rounding, double, 19 mm



Rounding, double, 25 mm



Rounding, double, 28 mm



Rounding, double, 48 mm



Grip profile 1



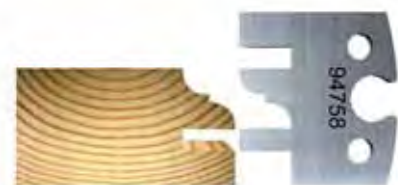
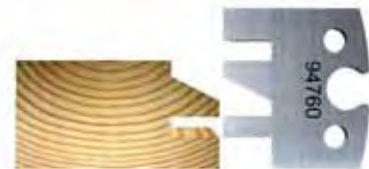
Grip profile 2



Grip profile 3



CUPBOARD DOOR PROFILES



REBATING & TONGUE-AND-GROOVE

Tongue-and-Groove 4 mm (close tolerance, 0.1 mm)



Tongue-and-Groove 4.5 mm (close tolerance, 0.1 mm)



Tongue-and-Groove 6 mm (close tolerance, 0.1 mm)



Tongue-and-Groove 8 mm (t&g floorboards)



Tongue-and-Groove 10 mm (t&g floorboards)



Tongue-and-Groove 10 mm (close tolerance)



Tongue-and-Groove (Bath)



Tongue-and-Groove (Bath)



Tongue-and-Groove (Floorboard with nail chamfer)



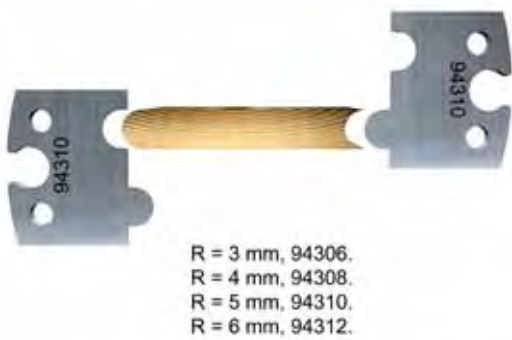
Tongue-and-Groove (Floorboard)



Tongue-and-Groove (chamfered floorboard profile with nail chamfer)



Tongue-and-Groove (Canoe insert)



Tongue-and-Groove (Garden shed)



Tongue-and-Groove (Garden shed USA)



OUTDOOR PANELS

Chamfered casing



Chamfered panel, 3 mm tongue



Chamfered panel, 5 mm tongue



Rounded panel



Fillet panel



Log cabin panel



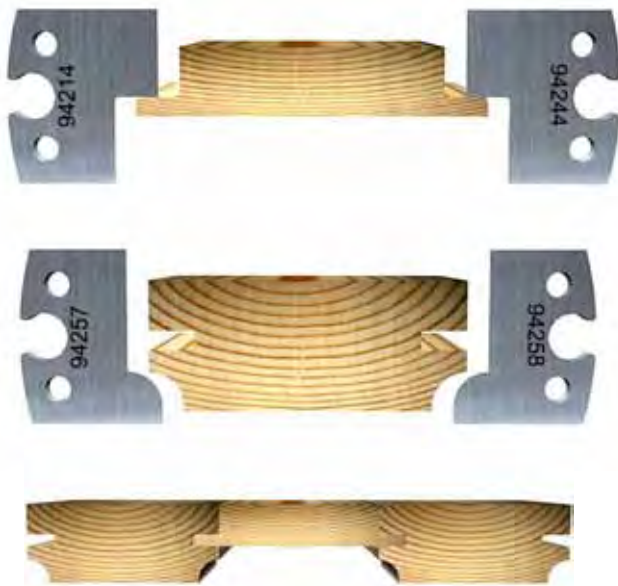
Norwegian panel, swan neck

Vertical tongue-and-groove panel with sawn front. A 4-insert cutter is needed.



Norwegian panel, moulding

Vertical tongue-and-groove panel with sawn front. A 4-insert cutter is needed.



Log cabin panel, 50 mm



Log cabin panel, 80 mm



Fell panel



INDOOR PANELS

Mora panel



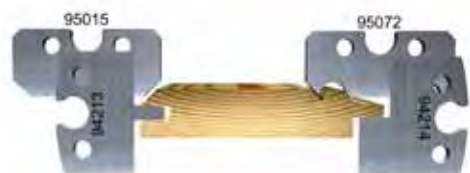
Tongued, grooved and beaded timber



T&G and beaded timber with centre profile



Large tongued, grooved and beaded timber



Rounded panel



Chamfered casing



45° Chamfered panel



Double 45° Chamfered panel



Chamfered panel with centre profile



Chamfered panel with centre profile



Chamfered casing



Single soffit panel



COVER PANEL

Top hat casing



Chamfered casing



Decorative casing



Decorative casing



Decorative casing



DADO

Rounded



Profile



Profile



Villa Frimodig



GROOVING & RECESSING

Grooving of casings



Cutouts in casings



Cutouts in base board



BASE BOARD

Fillet



Log cabin moulding



Swan neck moulding



Quarter-round moulding



Backa moulding



Rustic moulding



Utby moulding



Haga moulding



Villa Frimodig



Gamlestad moulding



DOOR PROFILE

Door profile 1



Stockholm moulding



Door profile 2

Gotland moulding



Door profile 2-2

Halland moulding



CASING

Log cabin casing



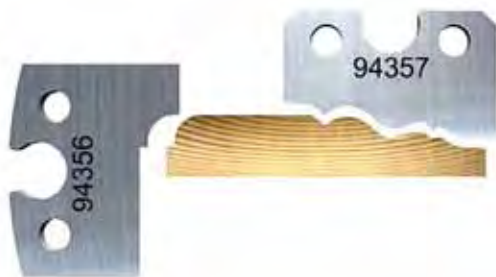
Rustic casing



American casing, 57 mm



Backa casing



Decorative casing, 70 mm



Decorative casing, 95 mm



Gamlestad casing



Gotland casing



Haga casing



Halland casing



Quarter-round casing



Door trim



Rounded casings



Skirö casing



Stockholm casing



Swan neck casing



Sätra casing



Utby casing



Villa Frimodig



SOFFIT MOULDING

Shadow moulding



Staircase moulding



Quarter-round soffit moulding



Profile soffit moulding, 70 mm



Swan neck soffit moulding, 45 mm



Swan neck soffit moulding, 56 mm



Swan neck soffit moulding, 68 mm



Swan neck soffit moulding, 80 mm



Swan neck soffit moulding, 95 mm



Swan neck soffit moulding, 120 mm



Swan neck soffit moulding, USA, 80 mm



Hollow soffit moulding, 45 mm



Hollow soffit moulding, 60 mm



Hollow soffit moulding, 70 mm



Hollow soffit moulding, 95 mm



Plaster cornice moulding



Backa soffit moulding



Utby soffit moulding

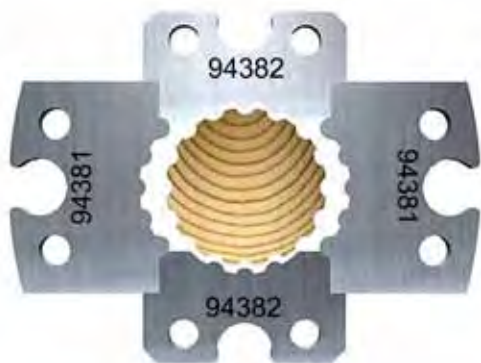


Villa Frimodig



CURTAIN RAIL

Diameter 30 mm (also suitable for making dowels for log cabins)



ROUND BAR

Round bar, 24 mm



Round bar, 40 mm



CHAMFERING INSERT

Double 45° chamfer



Single 45° chamfer

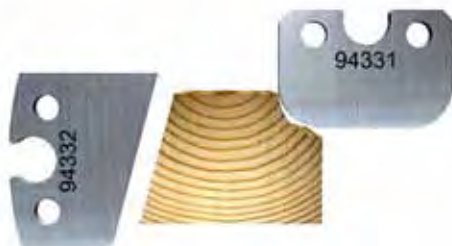


LOWER WINDOW LINING

Profiled Lower board



Villa Frimodig



SWEDISH STANDARD
as per SS232812 4:th issue

CASING MOULDINGS, SMOOTH

43 mm



9,5 / 12 x 43 mm.



9,5 - 12 - 15 x 56 mm.

69 mm



12 x 69 mm.

DOOR CILL MOULDING

43x12 mm



43 x 21 mm.

56x21 mm



56 x 21 mm.

SKIRTING MOULDING

43 mm



9,5 / 12 x 43 mm.

56 mm



9,5 / 12 x 56 mm.

69 mm

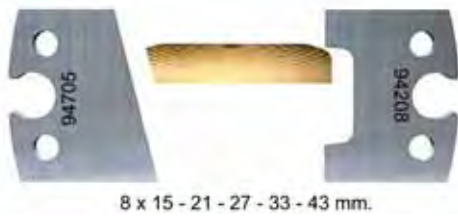


12 x 69 mm.

EDGE MOULDINGS

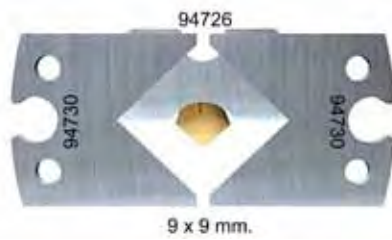


FILLET MouldING



QUARTER-ROUND MouldING

9 mm



12 mm



15 mm



21 mm



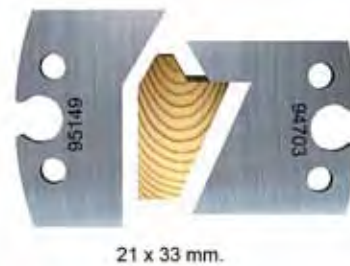
TRIANGULAR MouldINGS

15/21 mm

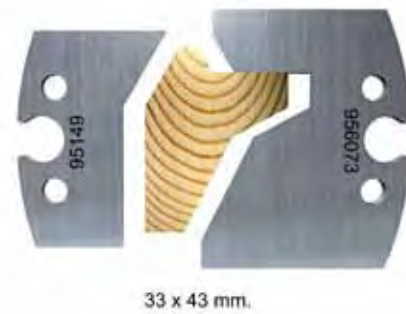


SHADOW MouldINGS

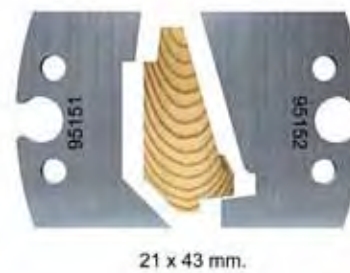
21x33 mm



33x43 mm

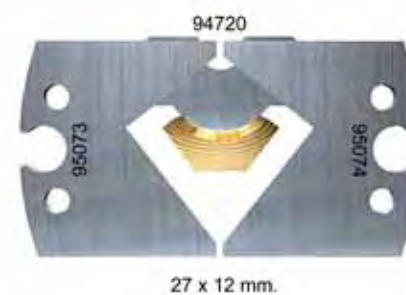


21x43 mm



HOLLOW MouldINGS

27 mm



43 mm

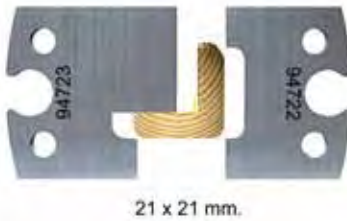


69 mm

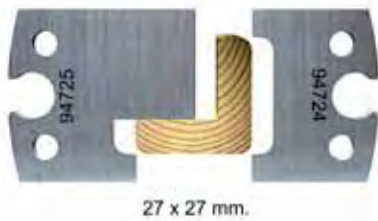


CORNER MOULDINGS

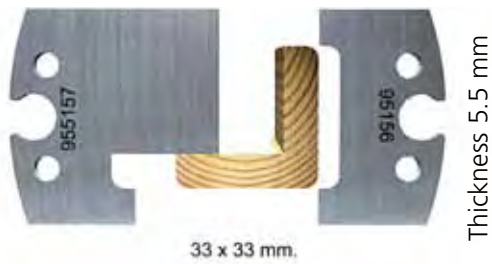
21 mm



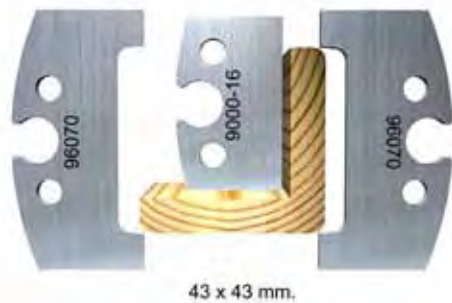
27 mm



33 mm

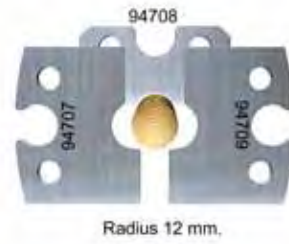


43 mm



ROUND BAR

12 mm



15 mm



21 mm



27 mm

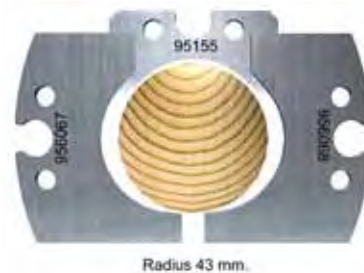


33 mm



43 mm

Thickness 5.5 mm

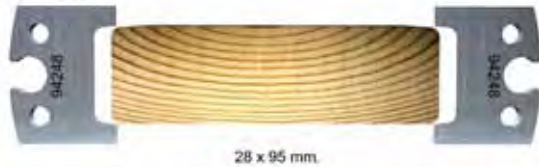


DUCKBOARD BATTENS

22 mm



28 mm



34 mm



Stud 45 mm



COVER MOULDING

Rustic moulding



Cover moulding



CASTING MOULDING



SWEDISH STANDARD
as per SS232813 3:rd issue

DOUBLE CHAMFERED T&G BOARD

22x95 mm



22x120-145 mm



SINGLE CHAMFERED T&G BOARD



22x120-145 mm



RABBETED, GROOVED PANEL, CHAMFERED



FELL PANEL

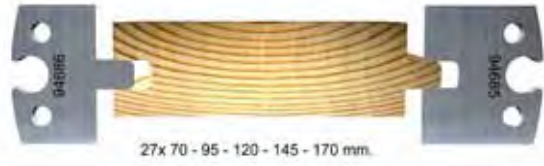


T&G AND BEADED TIMBER

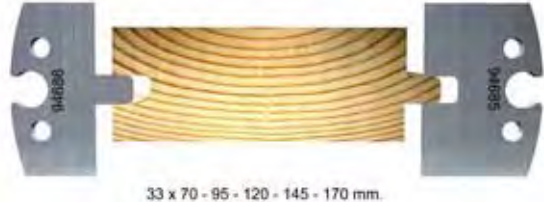
12 mm



15 mm



33 mm

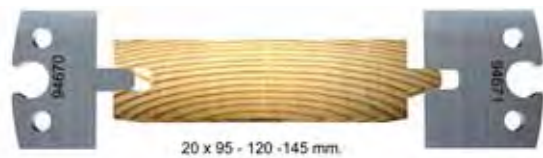


T&G BOARD

17 mm



20 mm



23 mm

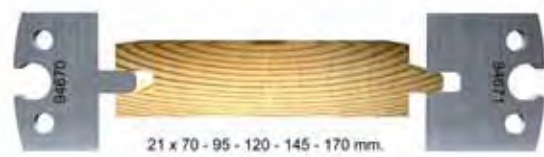


PLANED T&G BOARD WITHOUT CONCEALED JOINTING

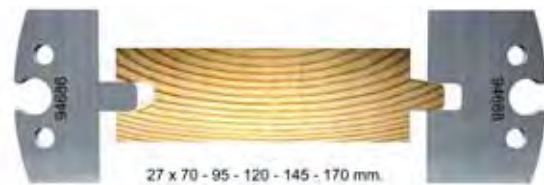
15 mm



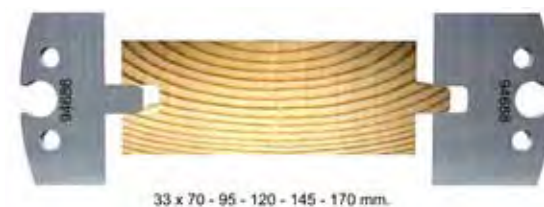
21 mm



27 mm



33 mm

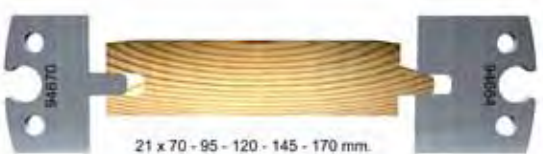


PLANED T&G BOARD WITH CONCEALED JOINTING

15 mm



21 mm



GROOVED T&G PANEL

Chamfered, indoor

9 mm



12 mm



15 mm



21 mm



GROOVED T&G PANEL

Straight, indoor

15 mm



21 mm



GROOVED T&G PANEL

Chamfered, outdoor

22x95 mm



22x120-145 mm



T&G EXTERNAL PANEL

Straight

22 mm



NORWEGIAN STANDARD
as per SN/TS 3186 issue 0.8

CASING BOARD

Barokkledning



Buer casing



Double rabbet 28° chamfer with stagger



Double rabbet 28° chamfer with stagger



Double rabbet 60° chamfer



Empire casing



Empire batten



Single rabbet



Chamfered t&g board



Tongued grooved and beaded panel



Rustic t&g board, round edge



Shadow moulding, round edge



Sveitser tongued grooved and beaded board



Vestland t&g and beaded board with chamfer



Vestland t&g board with hollow rabbet



NORWEGIAN STANDARD as per SN/TS 3183 issue 0.8

PANELLING

Chamfered casing



Smooth t&g board



Rounded t&g panel with round moulding



Chamfered t&g panel with round moulding



Möller cabin panel



Tongued, grooved and beaded timber



Rustic t&g casing, round edge



Rustic panel, chamfered edge



Shadow panel, square edge



Shadow panel, chamfered edge



Lower panel



Double groove panel, joining piece



Joining panel, square edge



Joining panel, round edge



Joining panel, chamfered edge



AMERICAN STANDARD

ASTRAGALS



BASEBOARDS



BATTENS



3/4" x 1-3/4"



9/16" x 2 1/4"



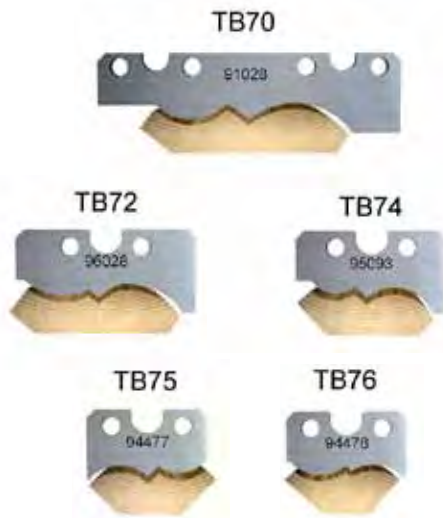
1 1/16" - 1-5/8"



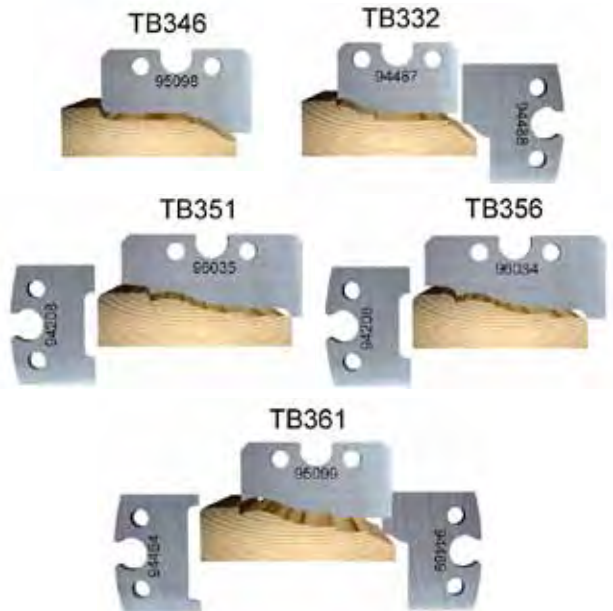
BEADS



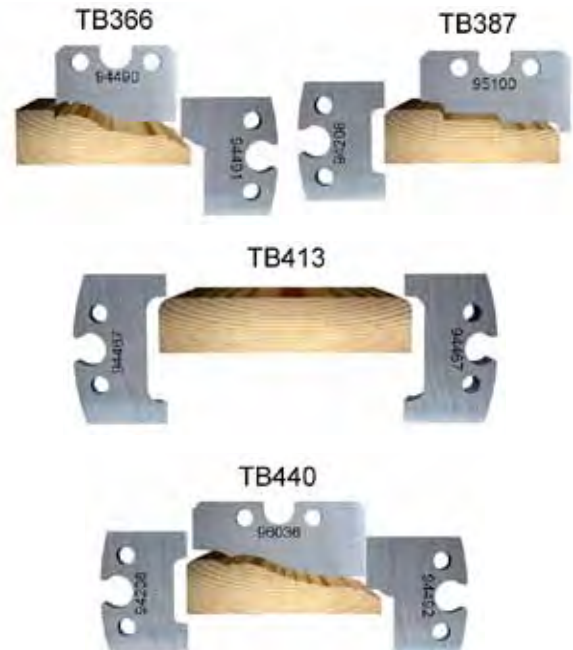
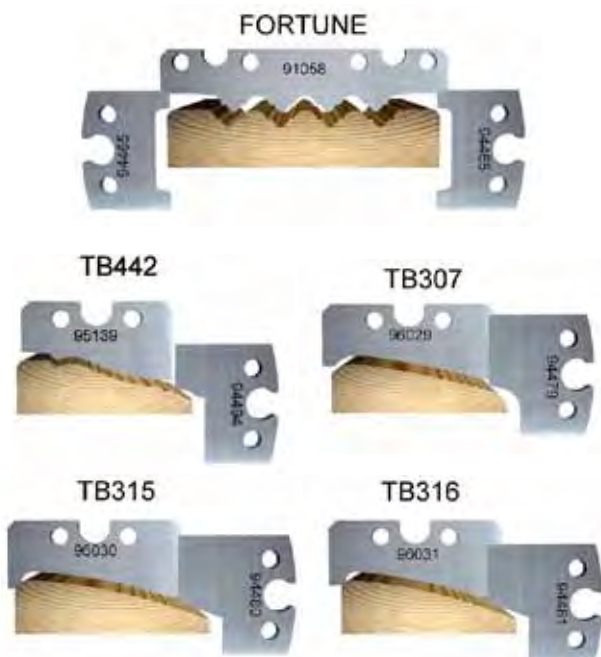
BEDS



BULLNOSE



CASINGS



TB444



TB501



TB502



TB503



TB504



TB506



TB507



TB508



TB509



TB510



TB511



TB512



TB513



TB515



TB2000



TB2001



TB2002



TB2003



TB2004



TB2005

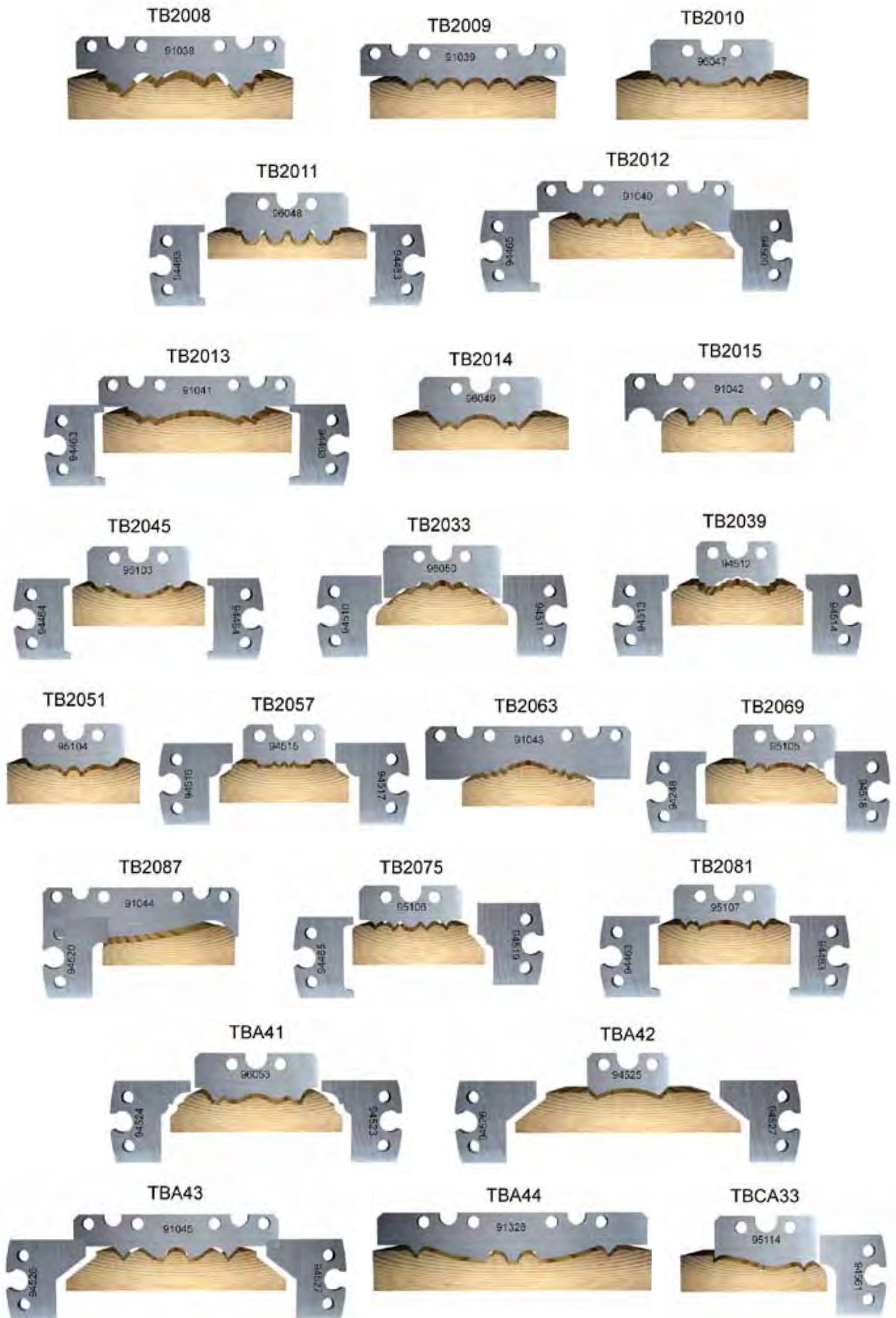


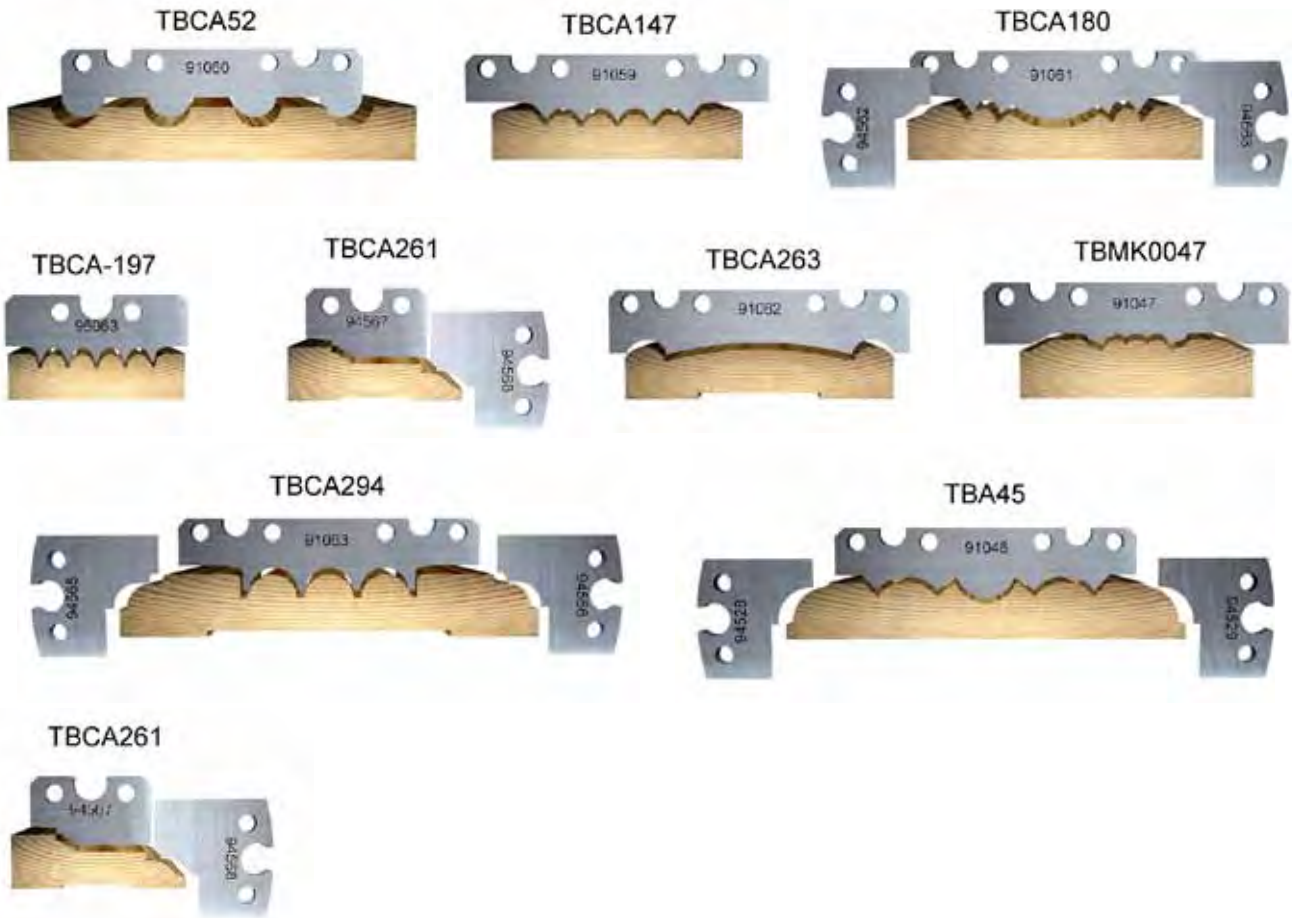
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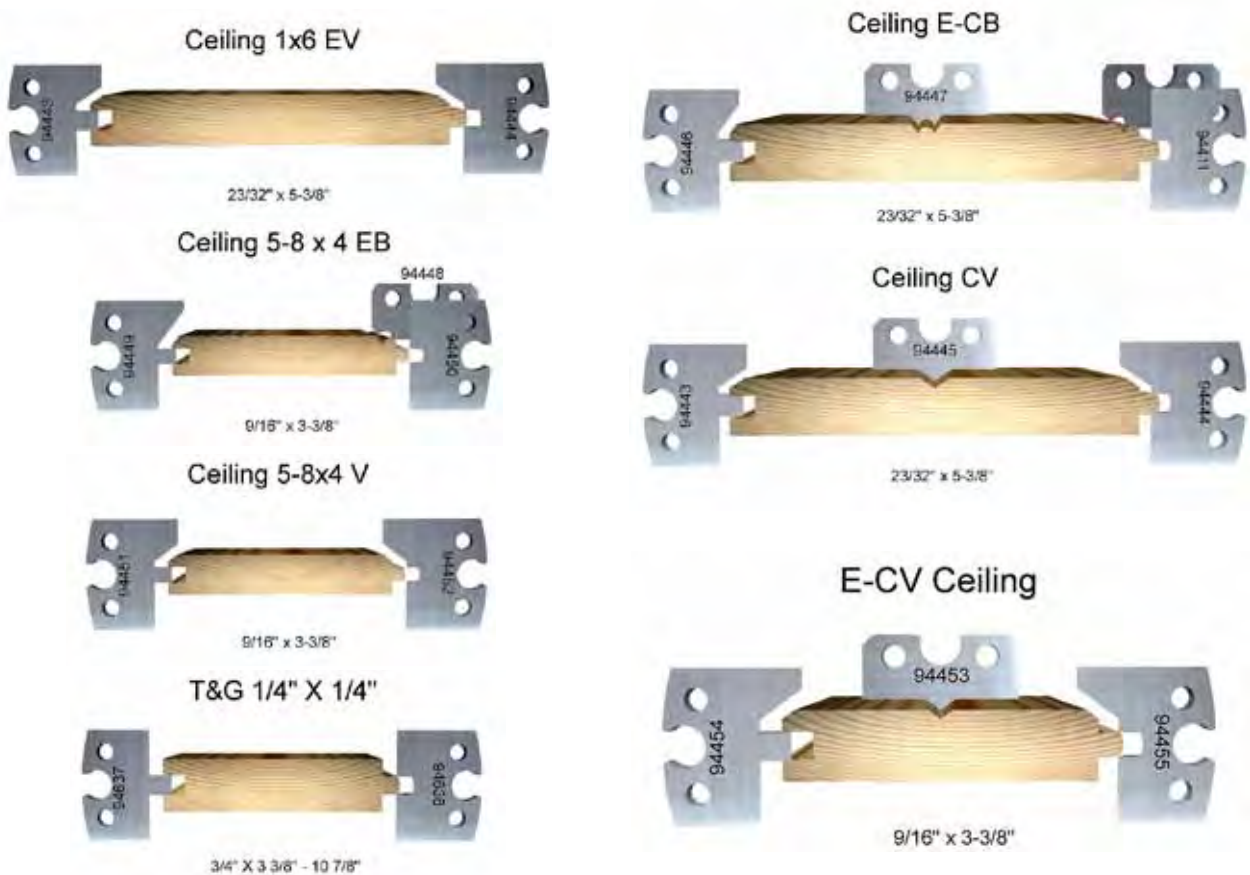
TB2007







CEILING



CHAIR RAILS



SHIPLAP



SHIPLAP EV1S



COVES



CROWNS



45 Degrees Angel.



32 Degrees Angel.



58 Degrees Angel.



TB47



TB48



TB49



TB51



TB52



TB53



TB54



TB57



TB58



TB59



TB60



TB67



TB68



TB4020



TB4025



TB4026



TB4027



TB4028



TB4029



TB4030



TB4034



TB4037



TB4039



TB4045



TBMK0044

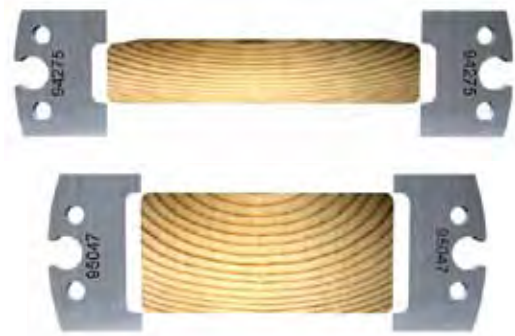


TBMK0045

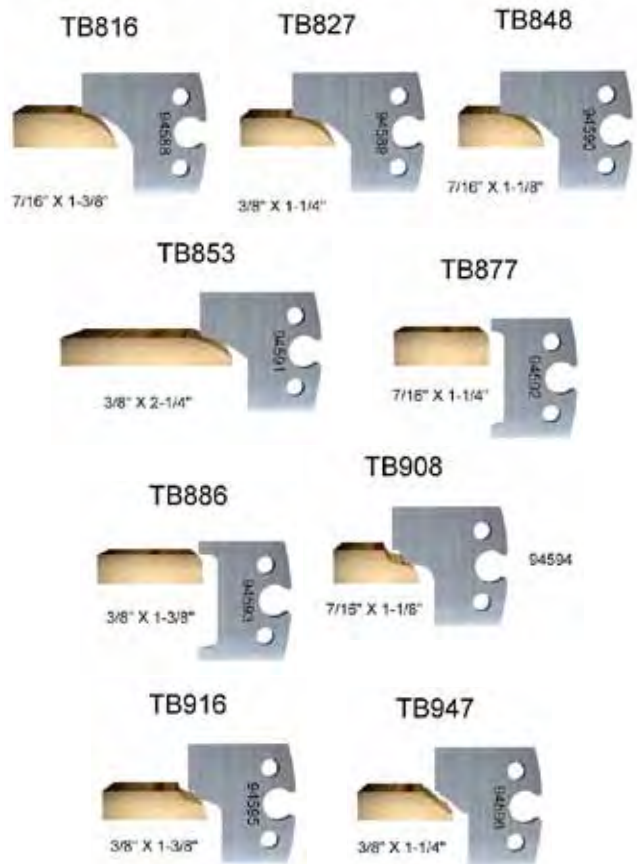




DECKING



DOORSTOP



FLOORING



FLOORING 2, 1 1/2"



1 1/2" X 5 3/8" - 11 1/8"

FLOORING 1/4" X 1/4"



3/4" X 2 3/8" - 5 1/8"

Flooring



Flooring



TBMK0015



1/2" X 3/4"

TBMK0016



3/8" X 5/8"

LOG CABIN SIDING

TB3400



3/4" X 3-1/2"

TB3405



3/4" X 4"

TB3405



3/4" X 4-1/2"

TM3420



3/4" X 5"

TB3430



3/4" X 5-1/2"

GLASS BEAD

TB147



9/16" X 1/2"

TB148



3/8" X 3/8"

TBMK002



3/8" X 3/8"

TBMK003



1/2" X 13/16"

TBMK004



11/16" X 3/4"

TBMK005



3/8" X 3/8"

TBMK006



5/8" X 3/8"

TBMK007



1/2" X 13/16"

TBMK008



3/8" X 11/16"

TBMK009



1/2" X 1/2"

TBMK0010



5/8" X 3/8"

TBMK0011



3/8" X 3/4"

TBMK0012



1/2" X 5/8"

TBMK0013



1/2" X 11/16"

TBMK0014



9/16" X 1/2"

LOG CABIN

LOGG 4"-8" Chamfer



LOGG 4"-8" Rounded



95100



PANEL MOLDING

TB182



11/16" X 1-5/8"

TB183



9/16" X 1-1/8"

TB185



9/32" X 1-3/8"

PANELING & SIDING

Siding 101



Siding 104



Siding 105



Siding 106



23/32" X 5-3/8"

Siding 115



23/32" x 5-3/8"

Siding 118



23/32 x 5-3/8"

Siding 124



23/32" x 5-3/8"

Siding 102



23/32" X 5-3/8"

Siding 103



23/32" X 5-3/8"

Siding 109



23/32" X 5-3/8"

Siding 115



Siding 117



23/32" X 5-3/8"

Siding 118



23/32" X 5-3/8"

V-CV Rustic



23/32" x 5-3/8"

WP2-WP4



23/32" x 5-7/16"

WP 3



23/32" X 5-7/16"

WP4



23/32" x 5-7/16"

WP6



23/32" X 5-7/16"

WP7



23/32" X 5-7/16"

WP8



23/32" X 5-7/16"

WP9



23/32" X 5-7/16"

WP10



23/32" X 5-7/16"

WP11

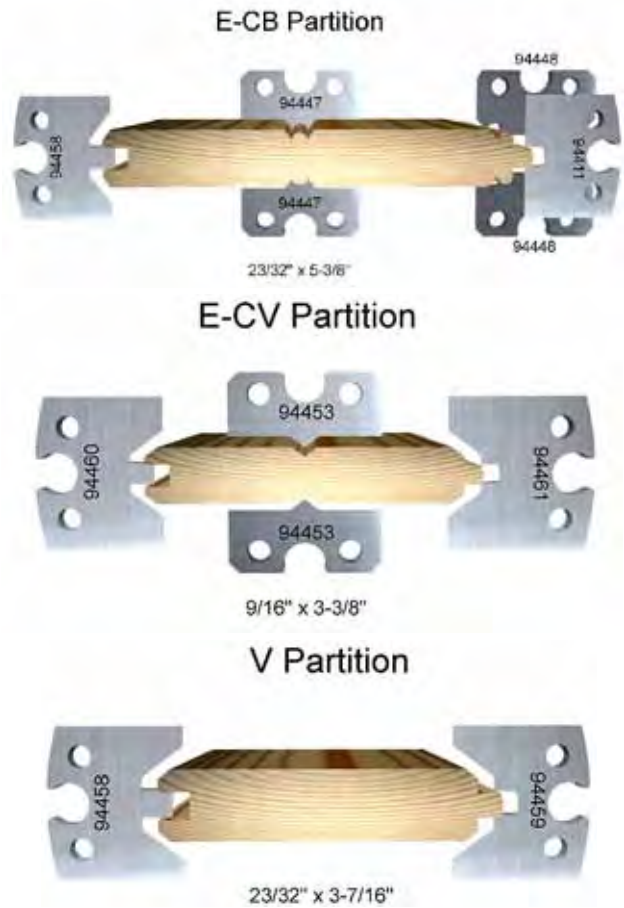
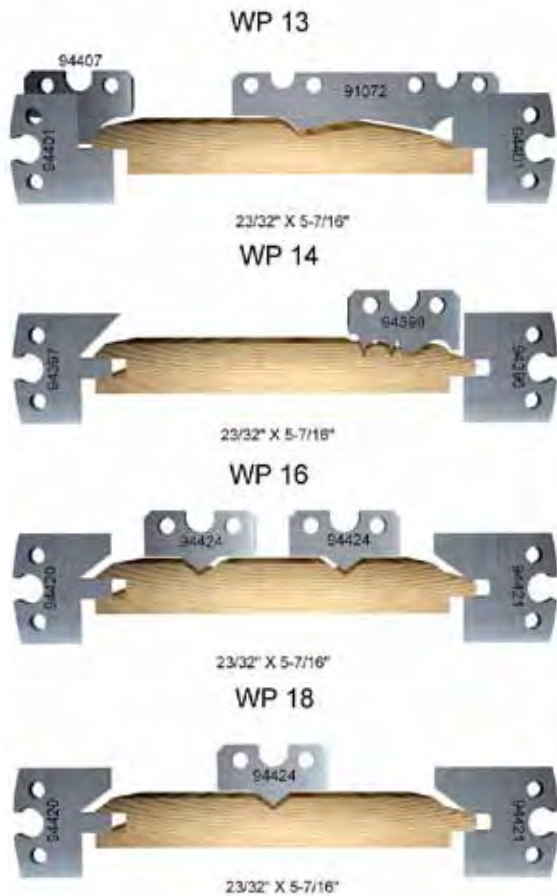


23/32" X 5-7/16"

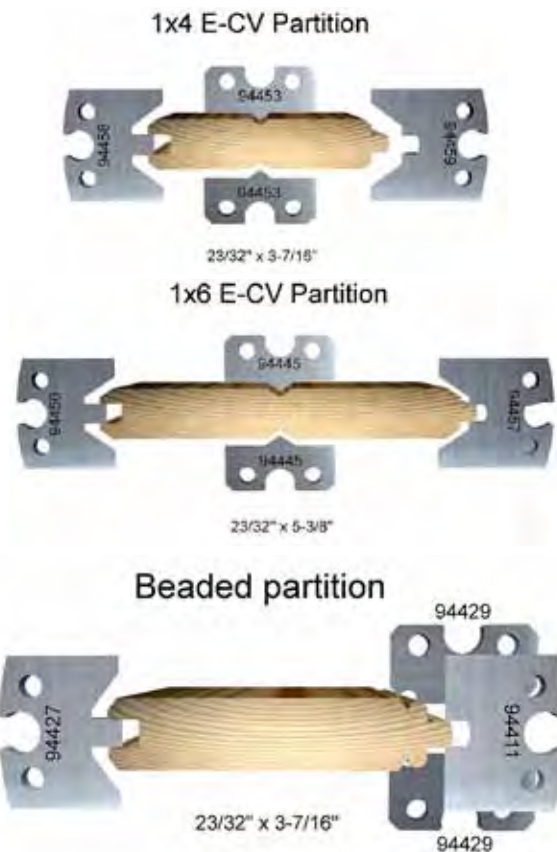
WP 12



23/32" X 5-7/16"



PARTITION

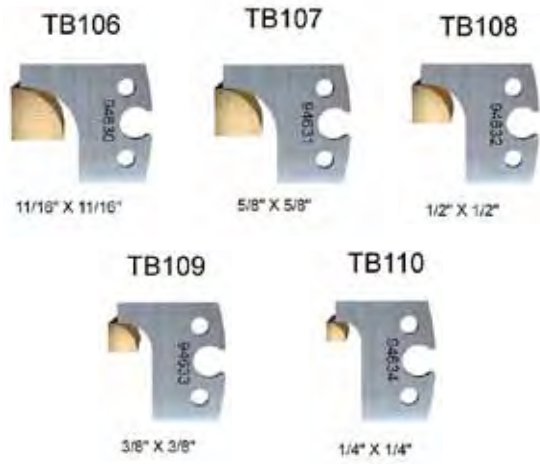


PLYCAPS



QUARTER ROUNDS





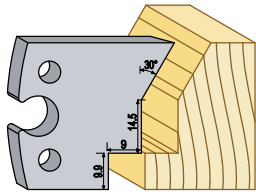
TONGUE & GROOVE



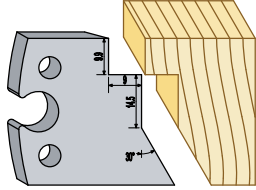
HSS PROFILE INSERT 40x4MM

40 mm

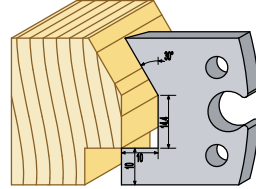
94200HSS



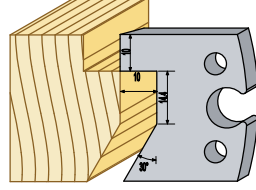
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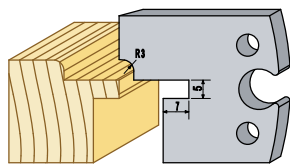
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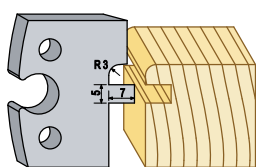
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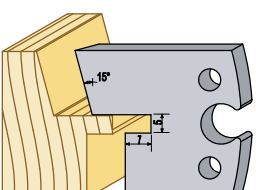
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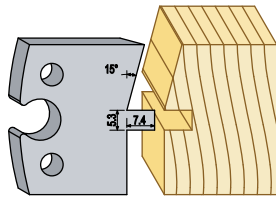
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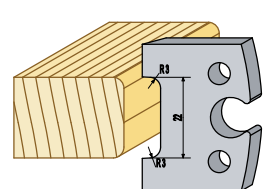
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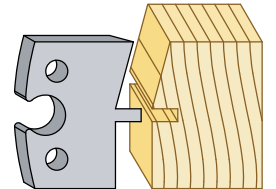
94207HSS



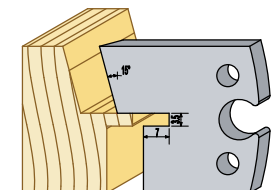
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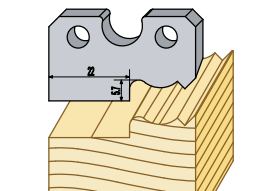
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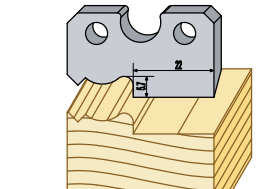
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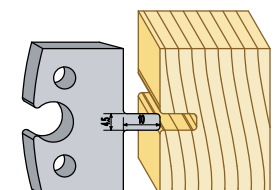
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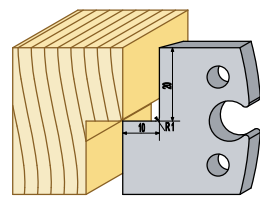
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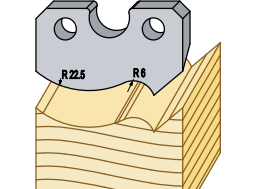
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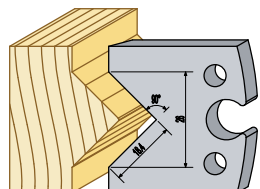
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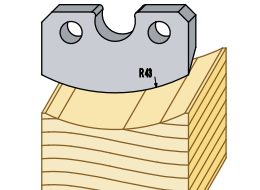
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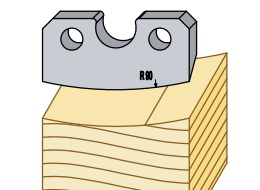
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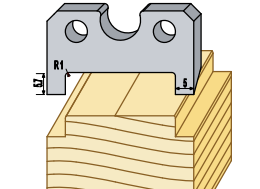
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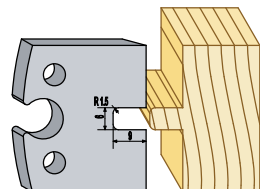
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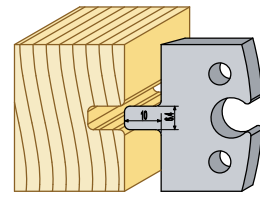
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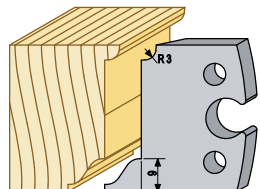
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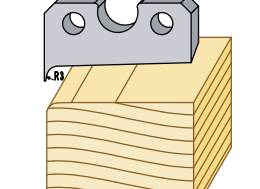
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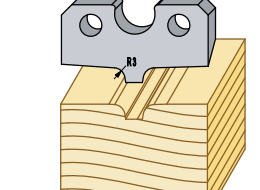
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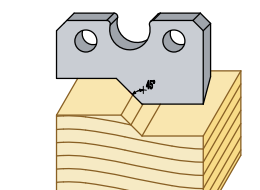
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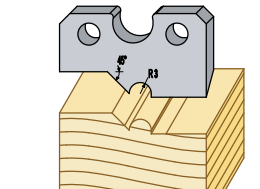
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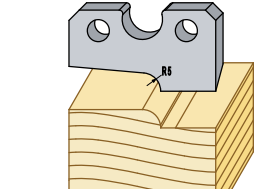
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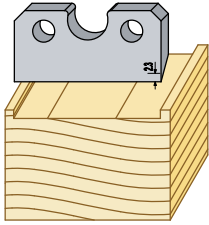
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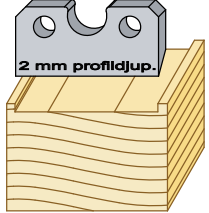
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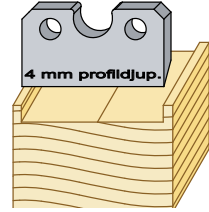
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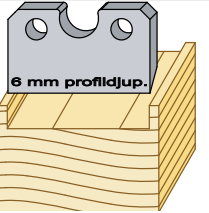
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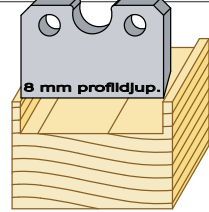
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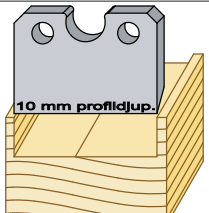
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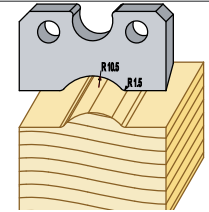
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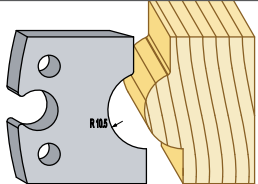
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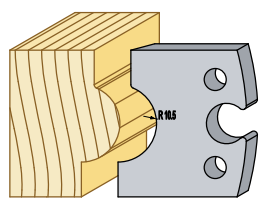
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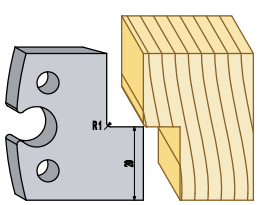
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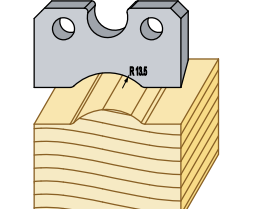
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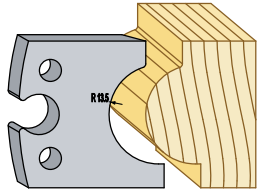
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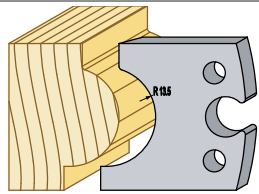
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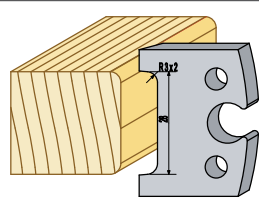
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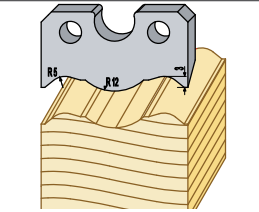
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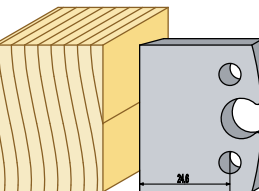
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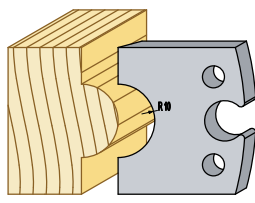
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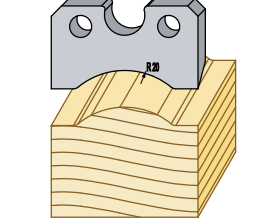
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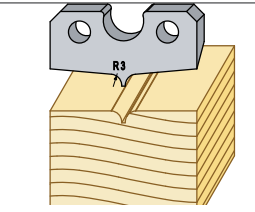
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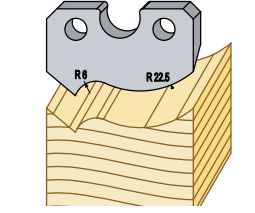
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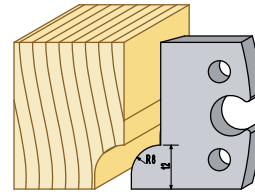
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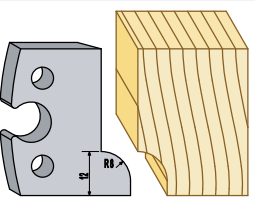
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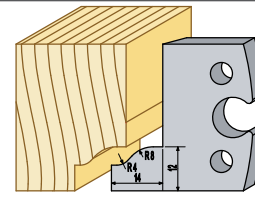
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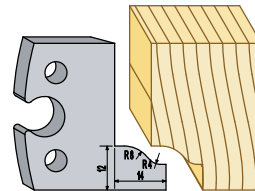
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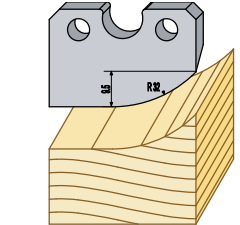
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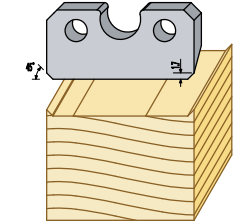
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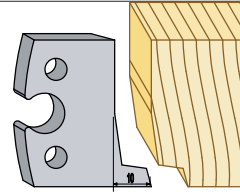
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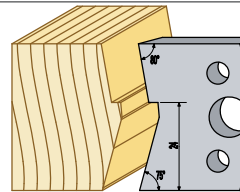
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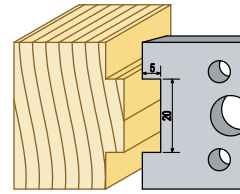
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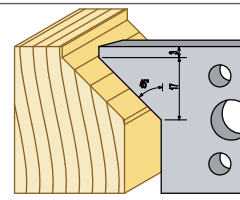
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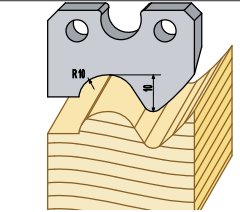
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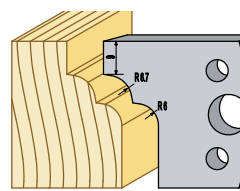
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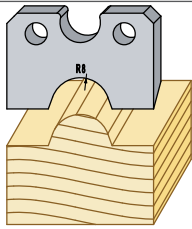
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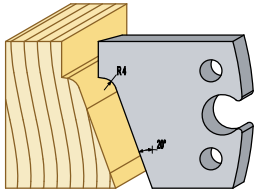
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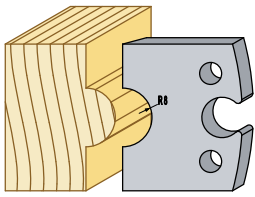
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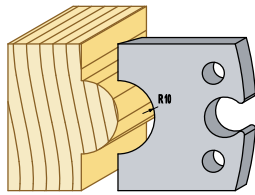
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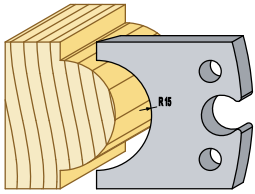
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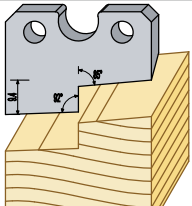
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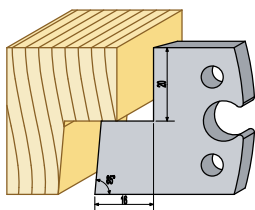
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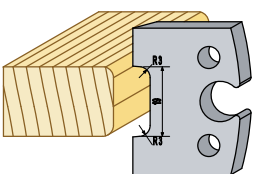
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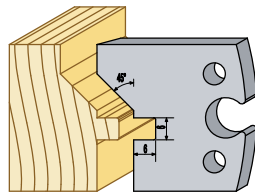
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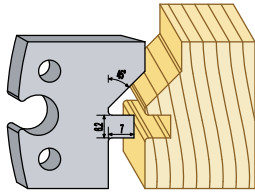
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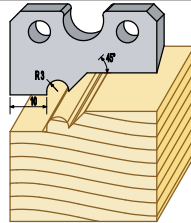
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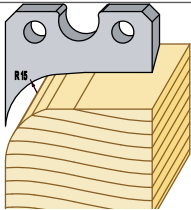
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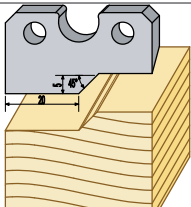
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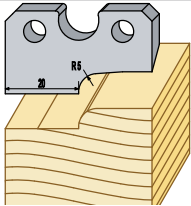
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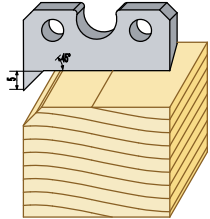
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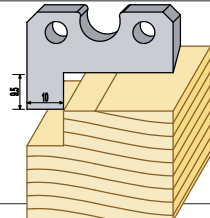
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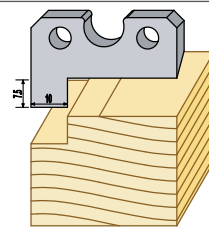
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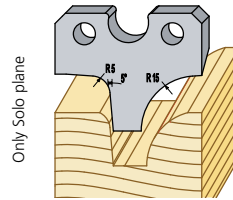
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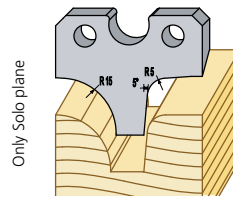
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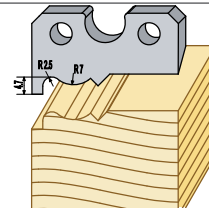
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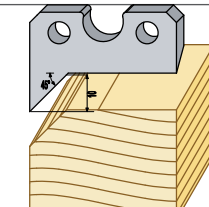
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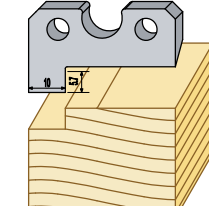
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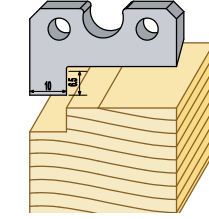
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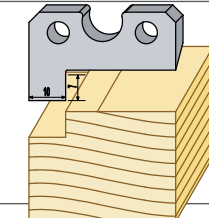
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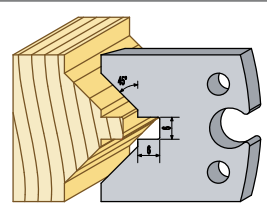
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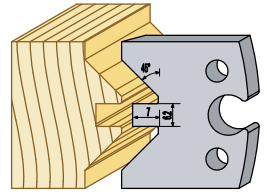
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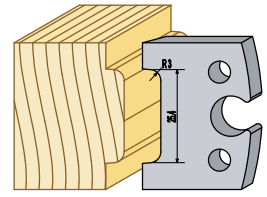
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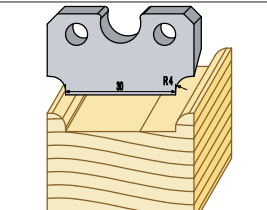
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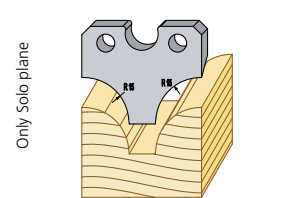
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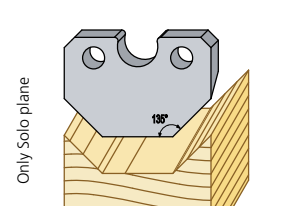
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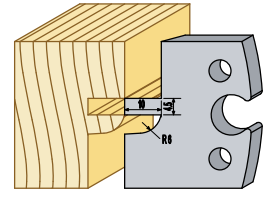
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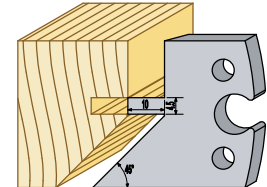
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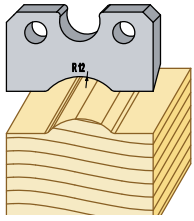
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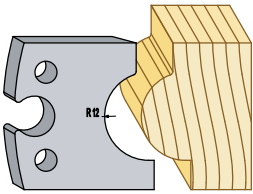
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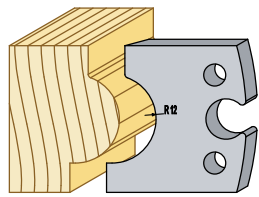
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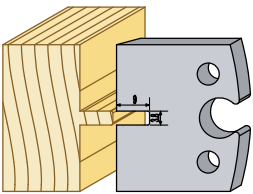
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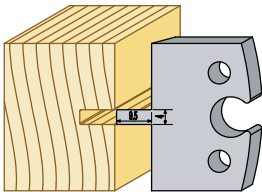
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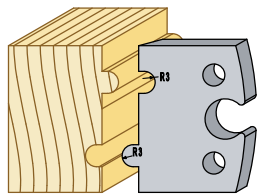
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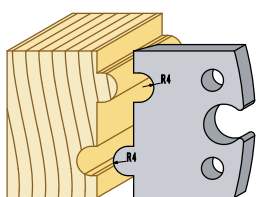
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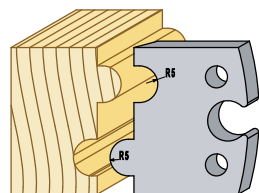
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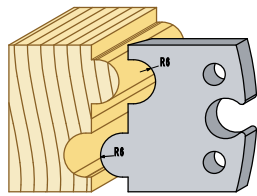
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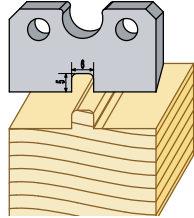
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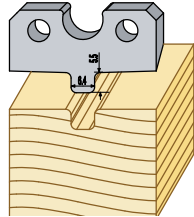
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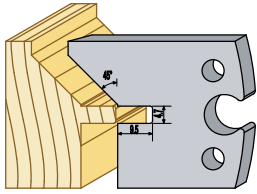
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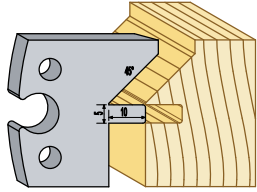
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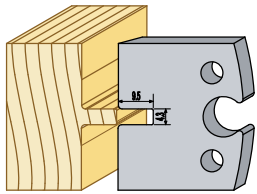
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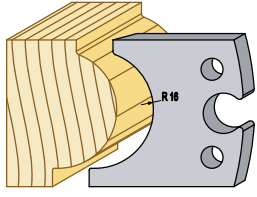
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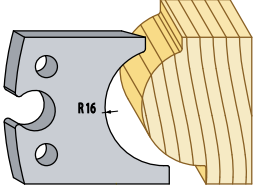
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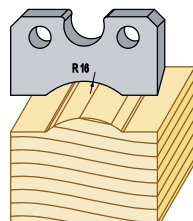
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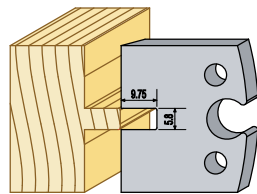
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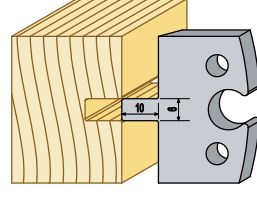
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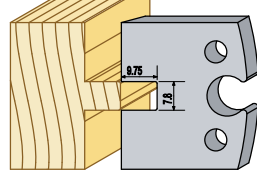
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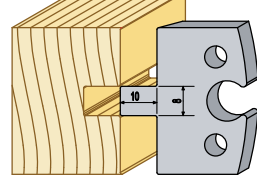
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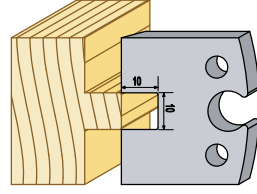
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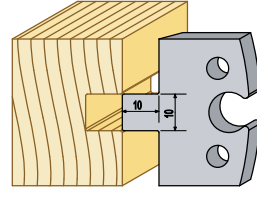
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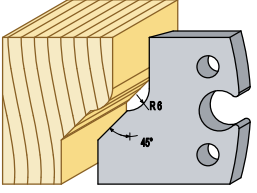
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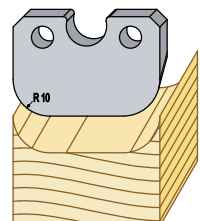
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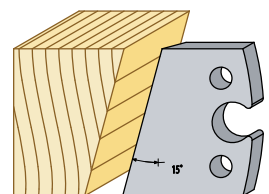
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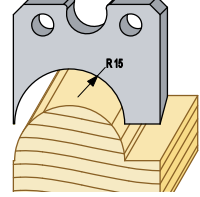
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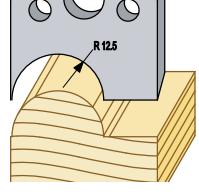
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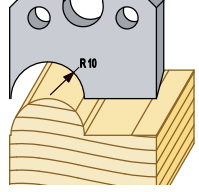
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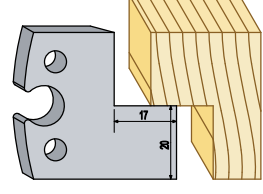
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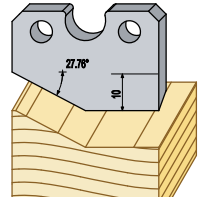
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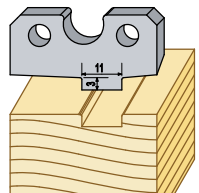
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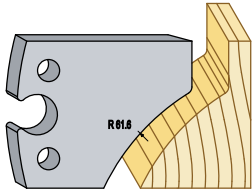
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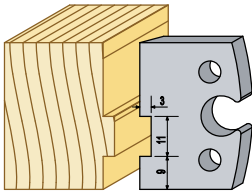
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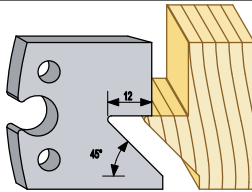
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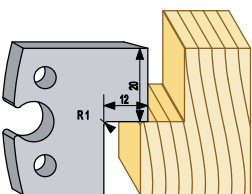
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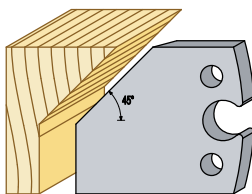
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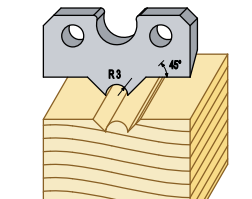
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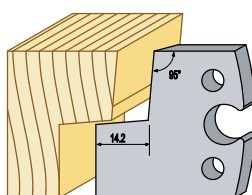
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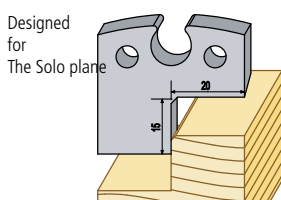
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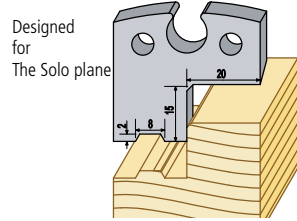
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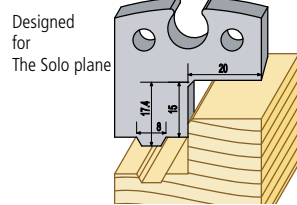
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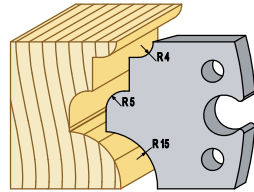
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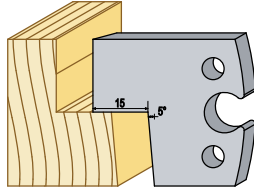
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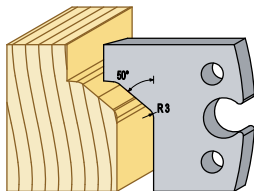
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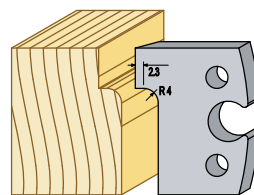
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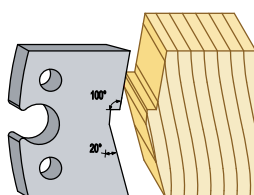
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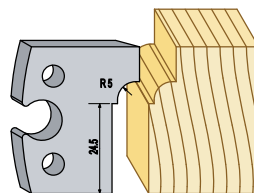
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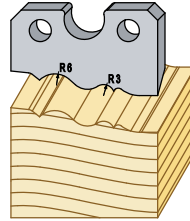
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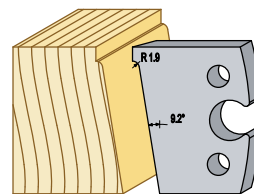
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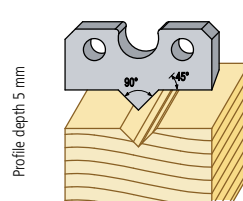
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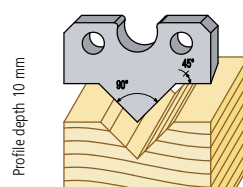
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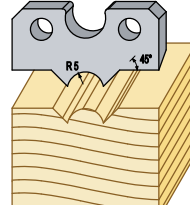
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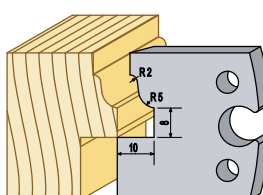
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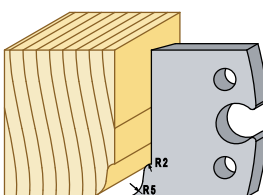
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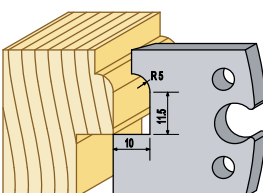
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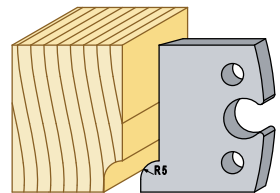
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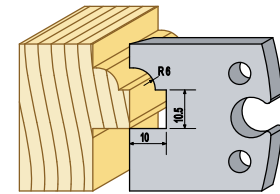
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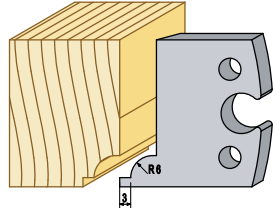
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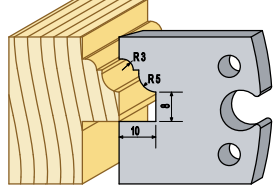
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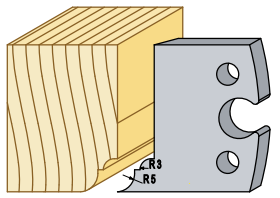
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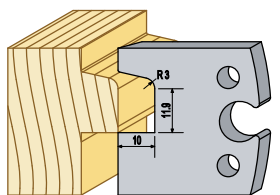
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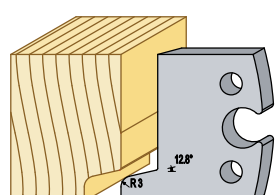
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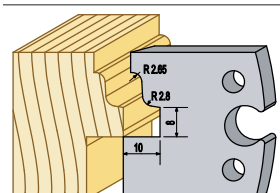
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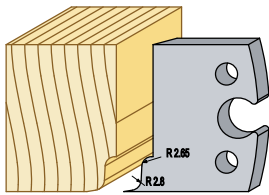
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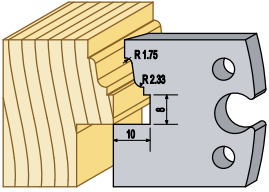
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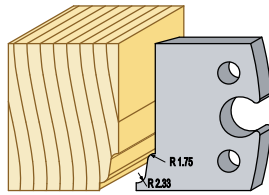
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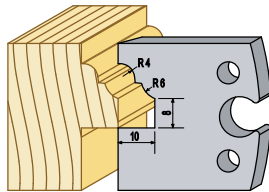
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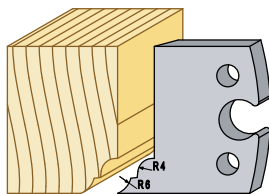
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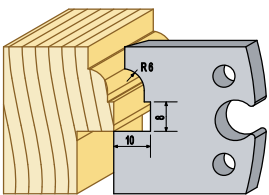
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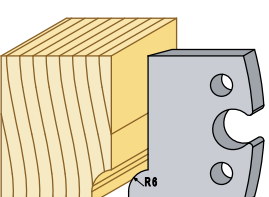
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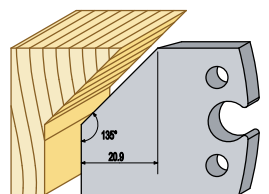
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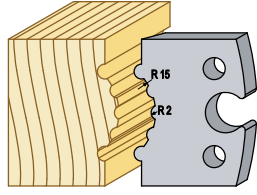
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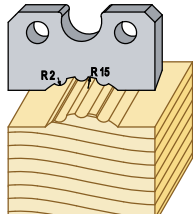
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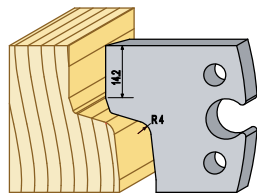
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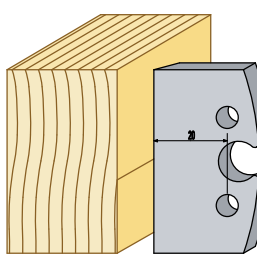
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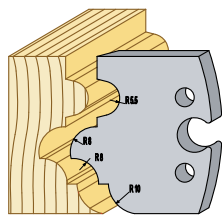


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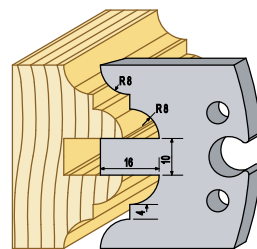


Also available in 9500-16, 9500-24, 9500-32

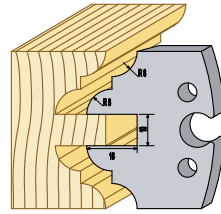
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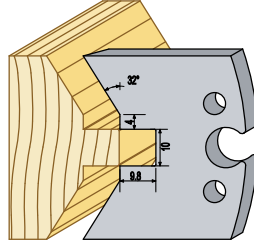
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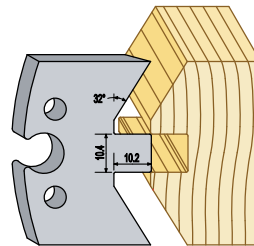
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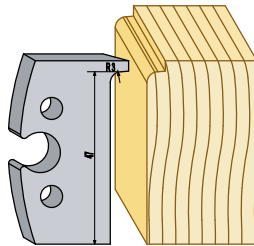
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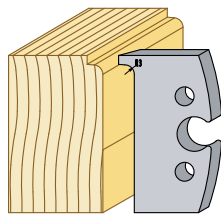
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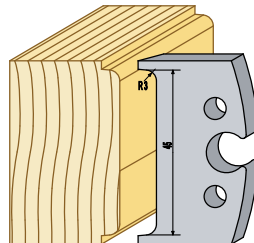
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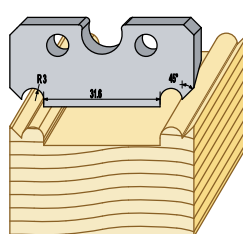
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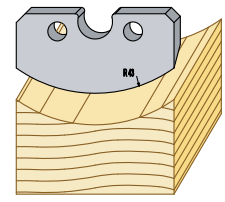
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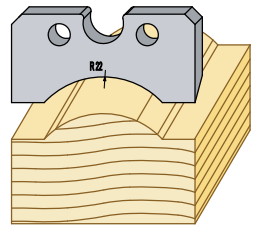
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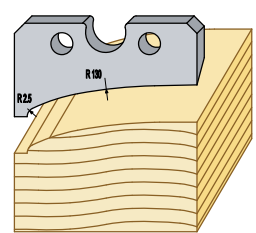
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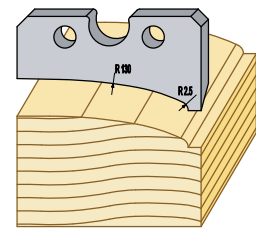
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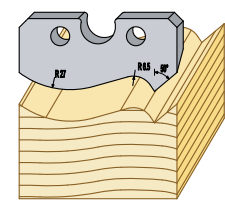
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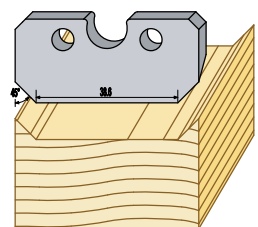
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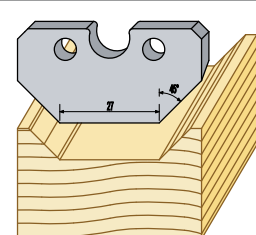
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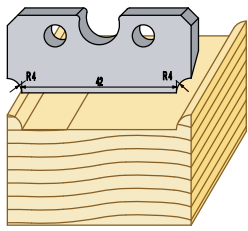
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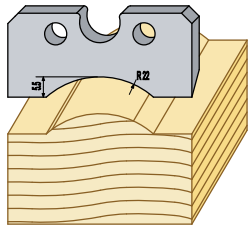
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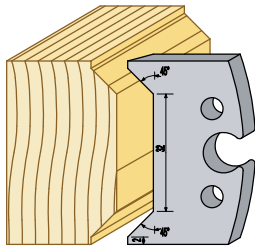
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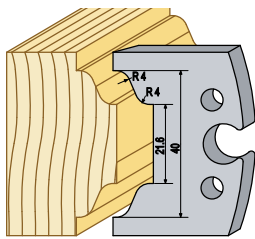
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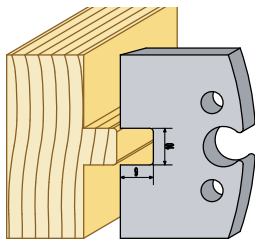
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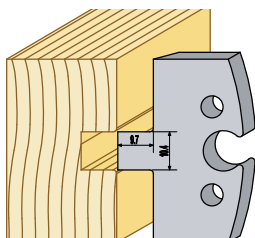
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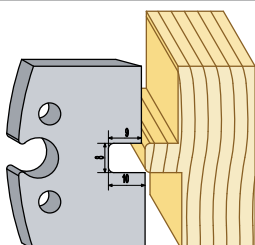
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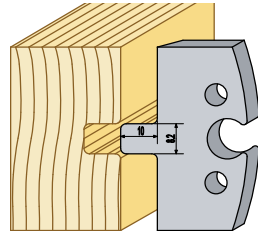
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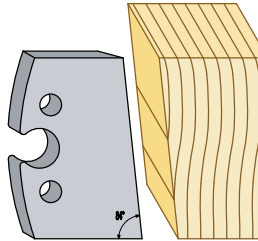
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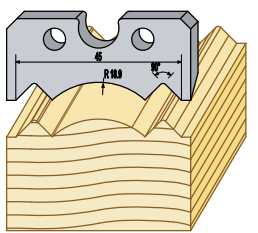
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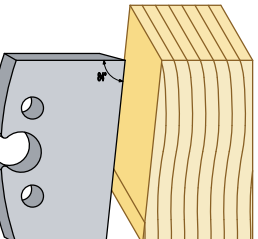
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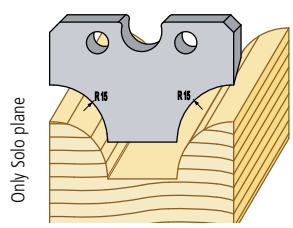
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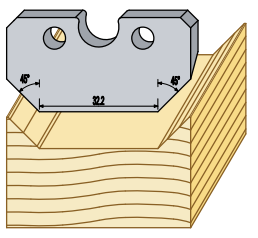
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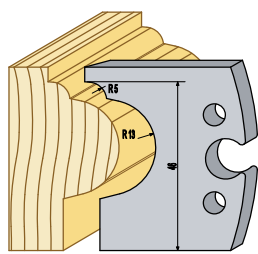
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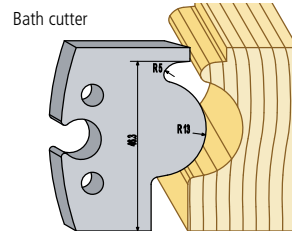
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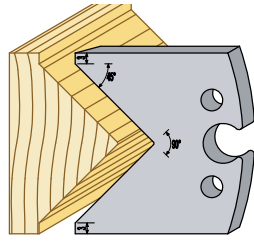
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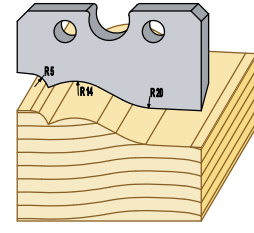
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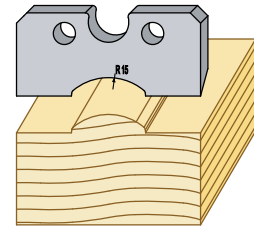
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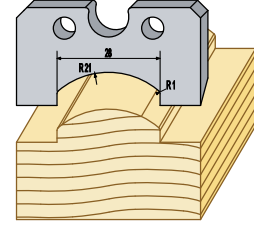
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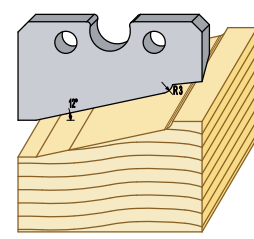
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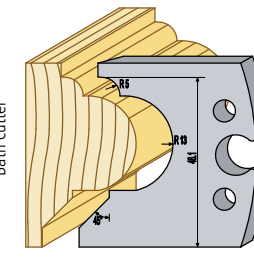
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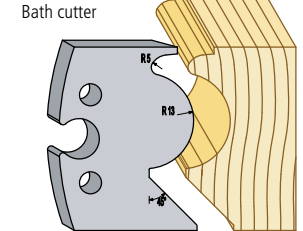
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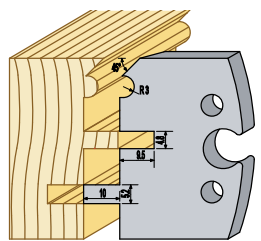
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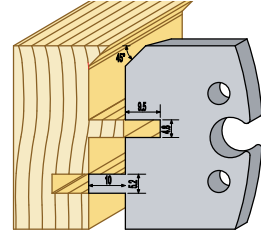
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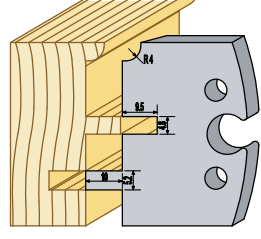
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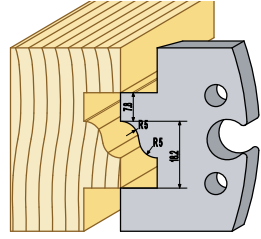
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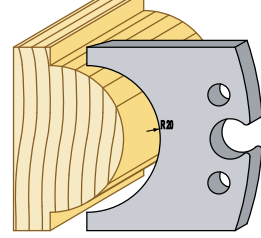
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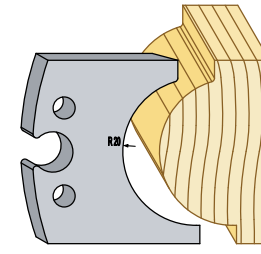
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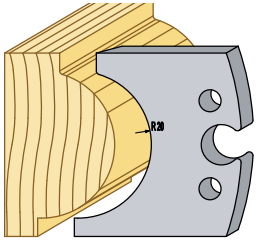
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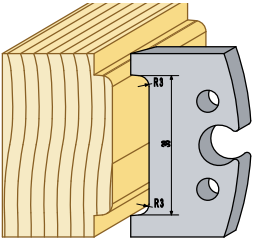
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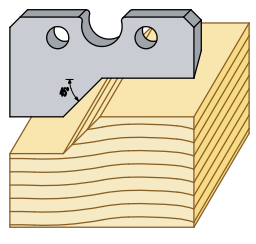
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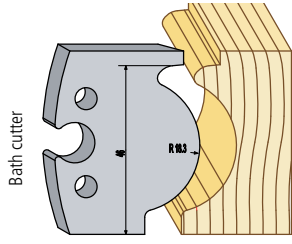
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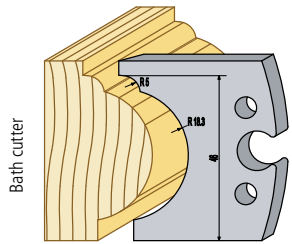
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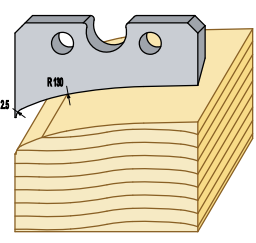
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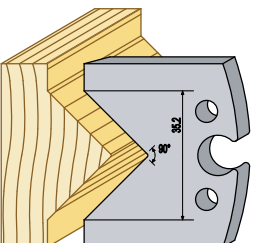
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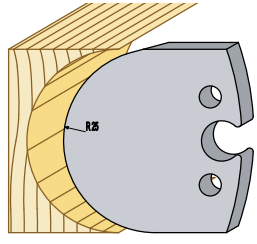
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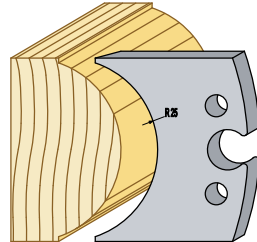
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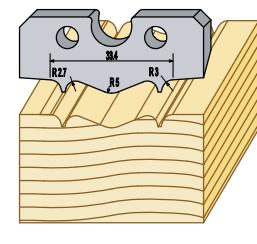
95053HSS



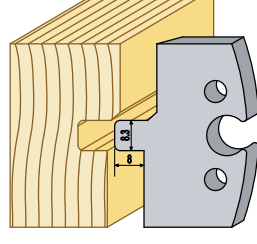
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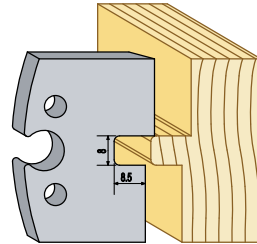
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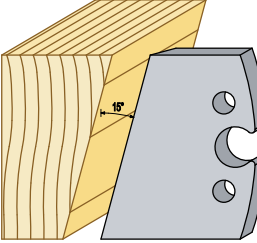
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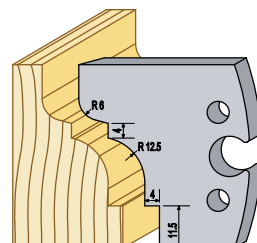
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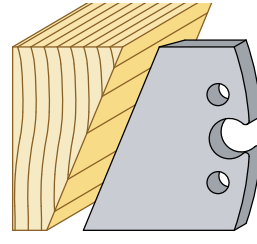
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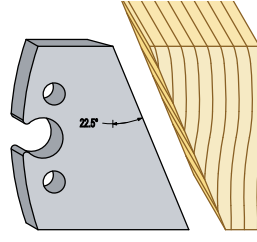
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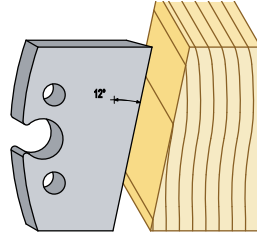
95061HSS



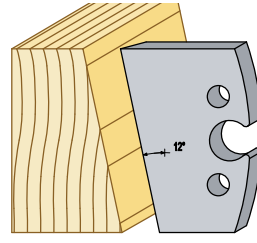
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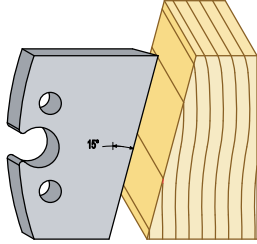
95062HSS



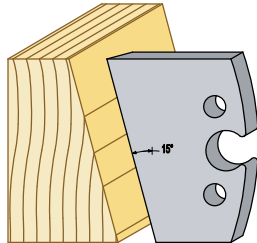
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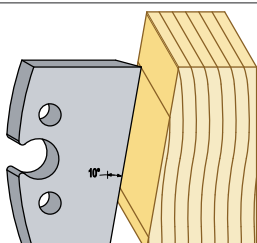
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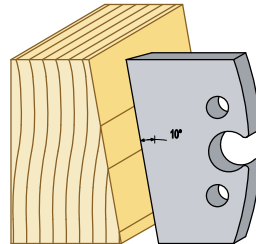
95065HSS



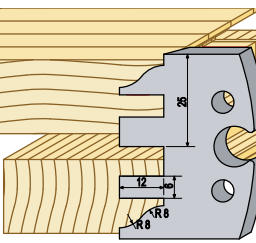
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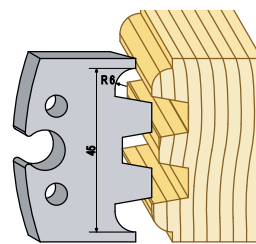
95067HSS



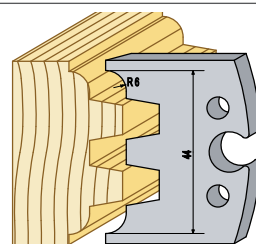
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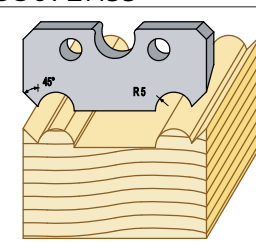
95070HSS



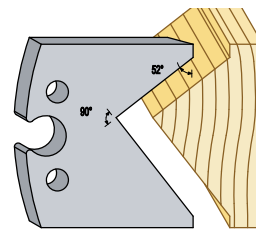
95071HSS



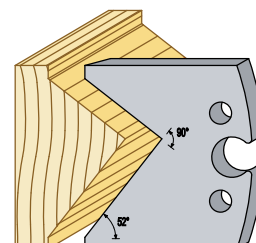
95072HSS



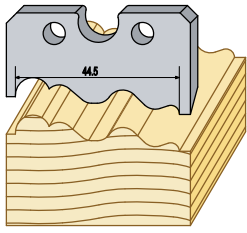
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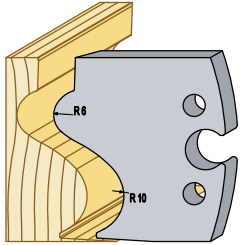
95074HSS



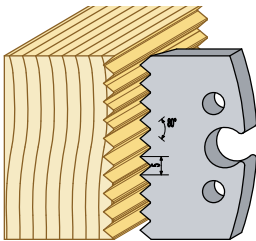
95075HSS



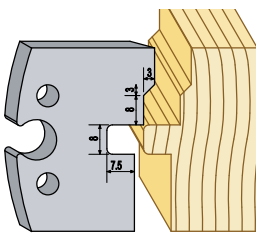
95076HSS



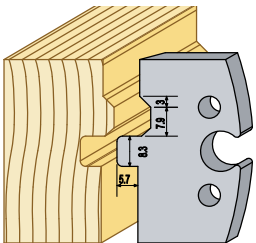
95077HSS



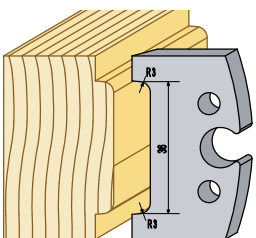
95078HSS



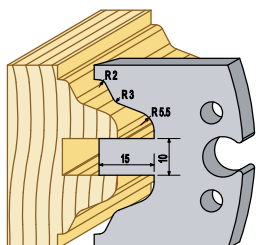
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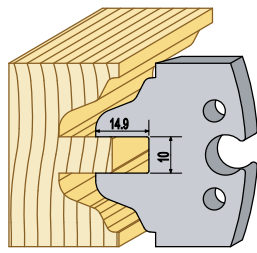
95080HSS



95082HSS

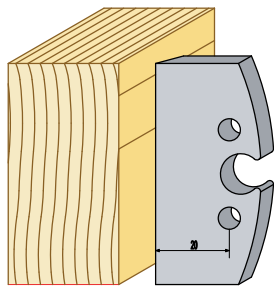


95083HSS



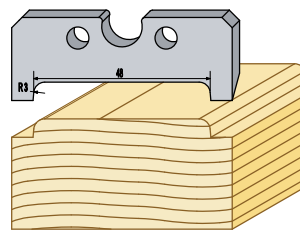
60 mm

9600-20HSS

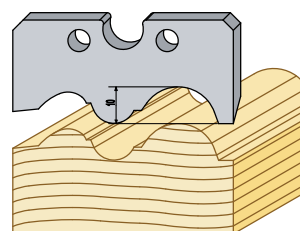


Also available in 9600-16, 9600-24, 9600-32

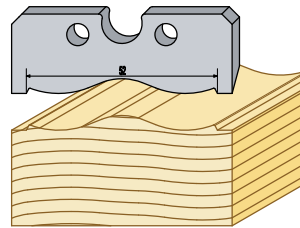
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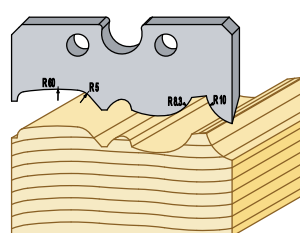
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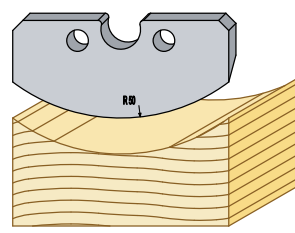
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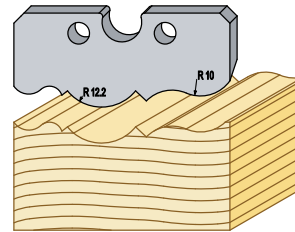
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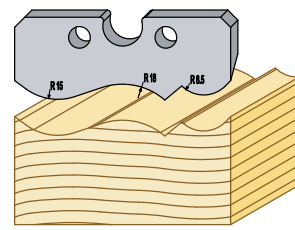
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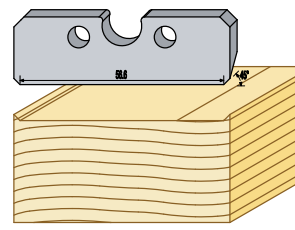
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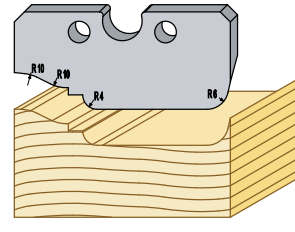
96007HSS



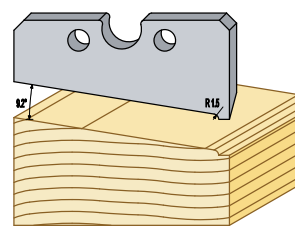
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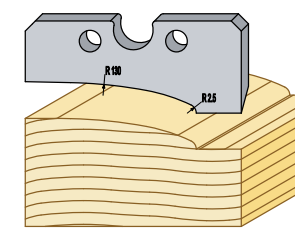
96009HSS



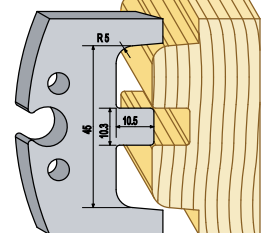
96010HSS



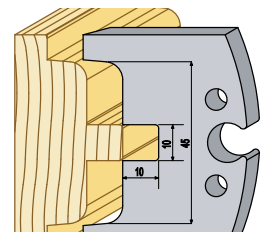
96011HSS



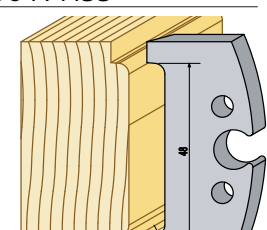
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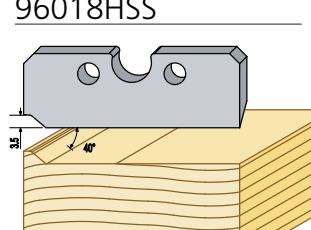
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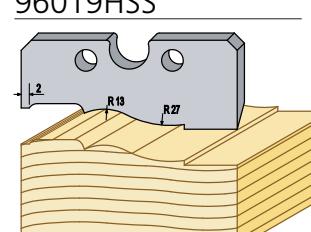
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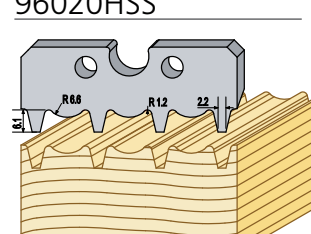
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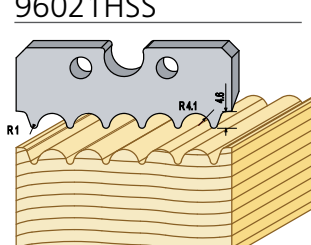
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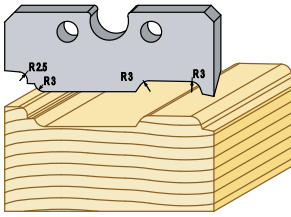
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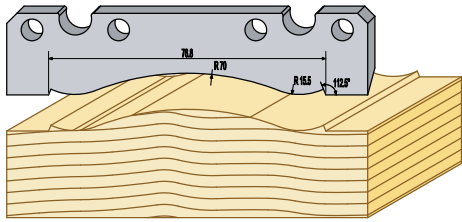
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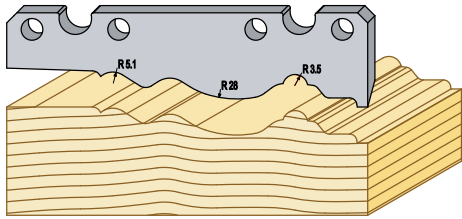
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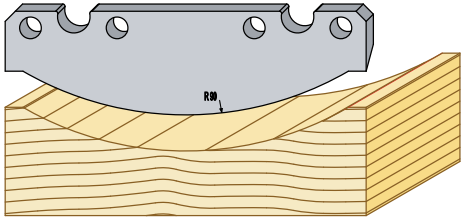
100 mm



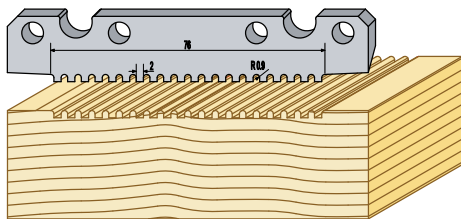
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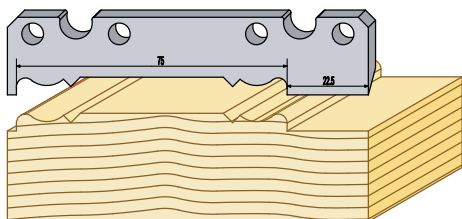
91003HSS



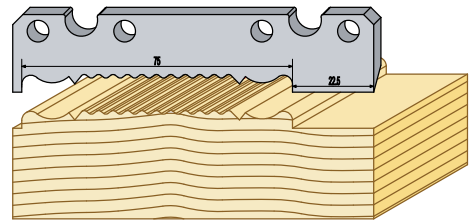
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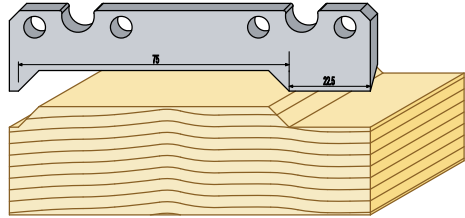
91010HSS Mora panel 95 mm



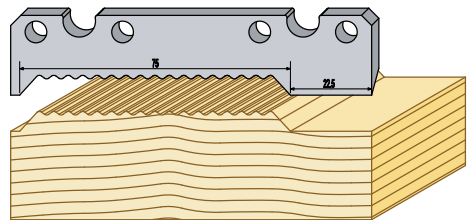
91011HSS Grooved Mora panel 95 mm



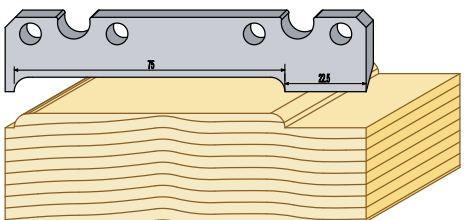
91012HSS Facade panel 95 mm



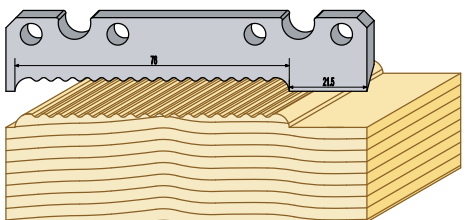
91013HSS Grooved Facade panel 95 mm



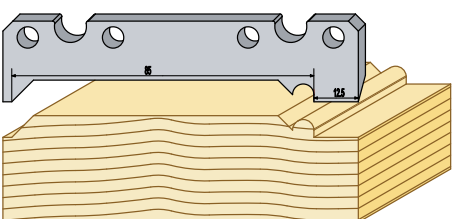
91014HSS Rounded panel 95 mm



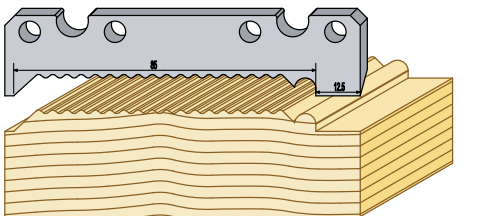
91015HSS Grooved rounded panel 95 mm



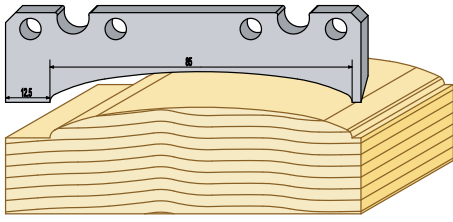
91016HSS Tongued, grooved and beaded timber 95 mm



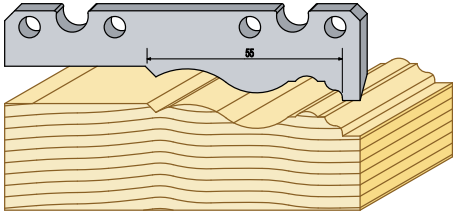
91017HSS Tongued, grooved and beaded timber 95 mm



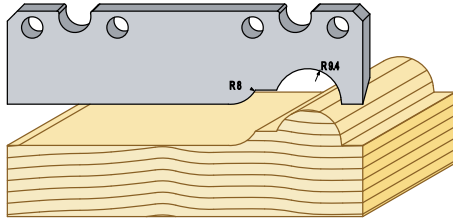
91018HSS Log cabin panel 95 mm



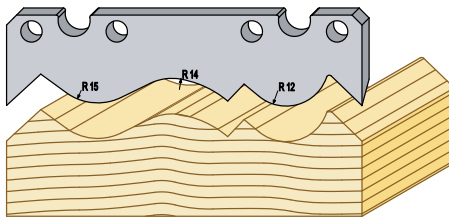
91020HSS



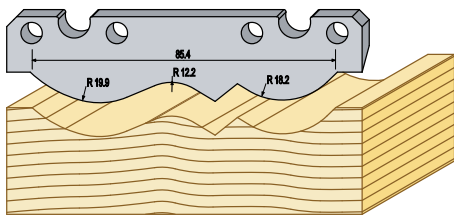
91021HSS



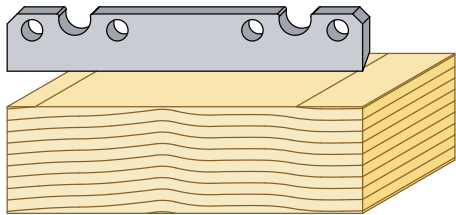
91022HSS



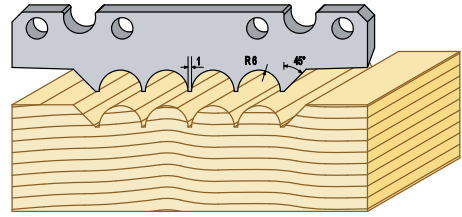
91023HSS



91024HSS

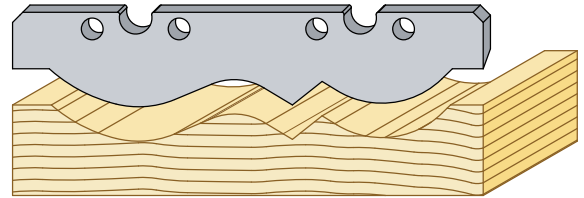


91025HSS

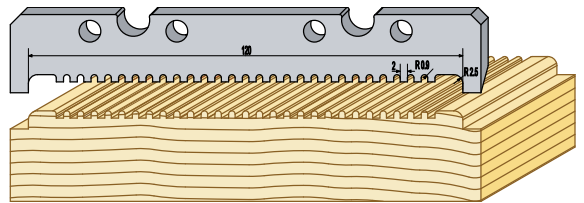


130 mm

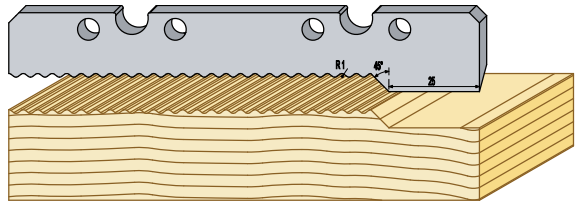
91301HSS Swan neck soffit moulding



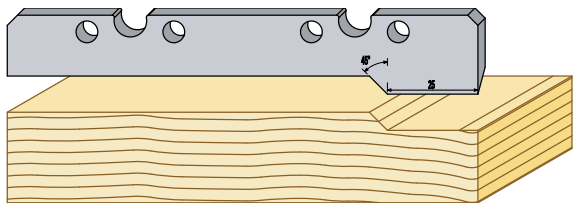
91302HSS



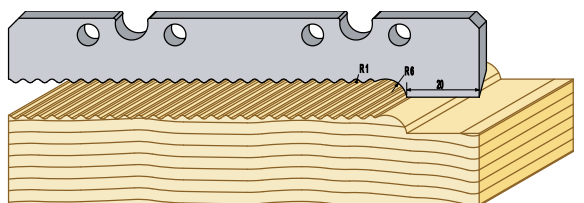
91303HSS



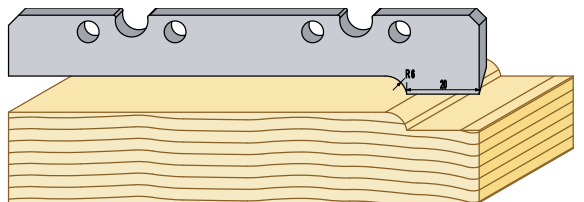
91304HSS



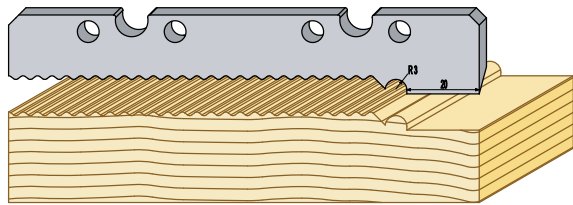
91305HSS



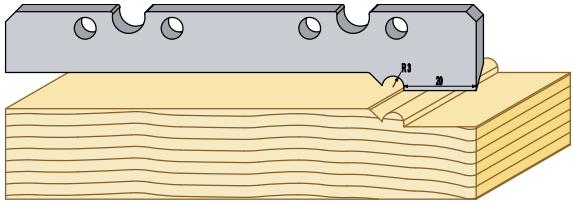
91306HSS



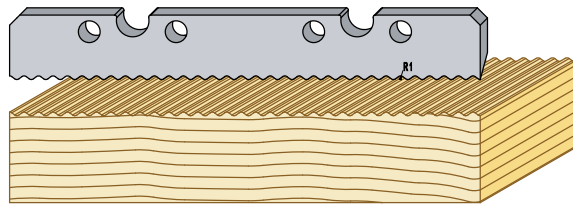
91307HSS



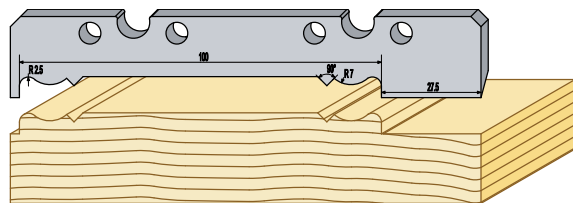
91308HSS



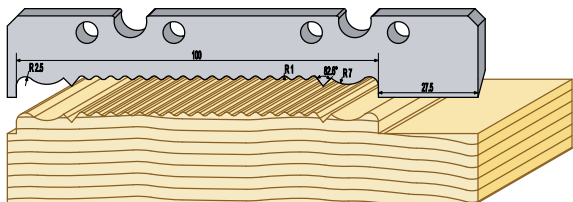
91309HSS



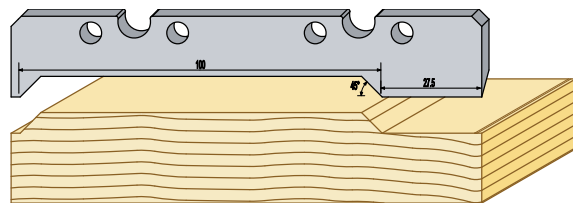
91310HSS Mora panel 120 mm



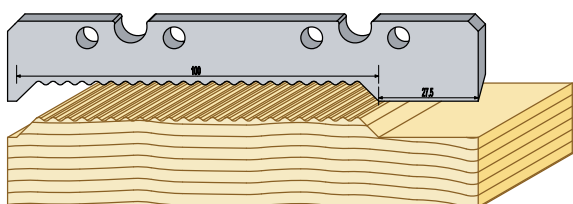
91311HSS Grooved Mora panel 120 mm



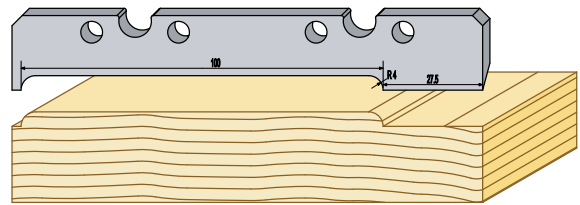
91312HSS Facade panel 120 mm



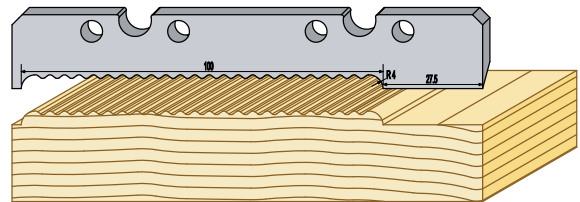
91313HSS



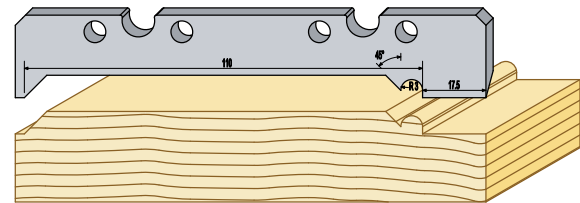
91314HSS Rounded panel 120 mm



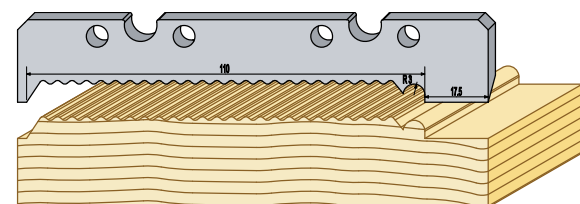
91315HSS Grooved rounded panel 120 mm



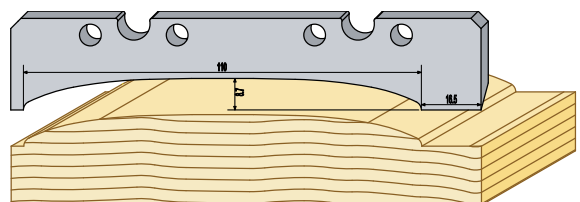
91316HSS Tongued, grooved and beaded timber 120 mm



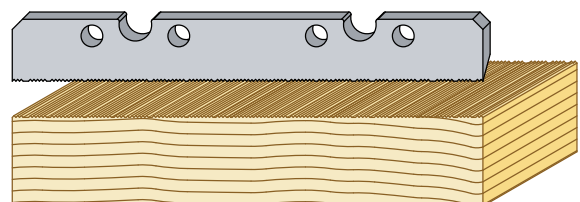
91317HSS Grooved surface, tongued, grooved and beaded timber



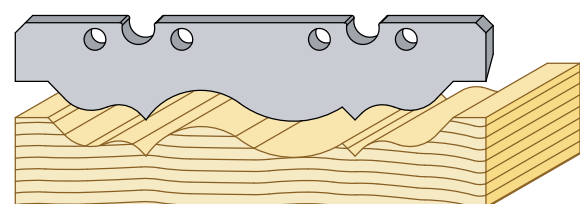
91318HSS Log cabin panel 120 mm



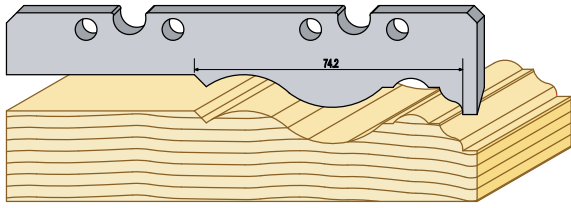
91319HSS "Sawn" surface



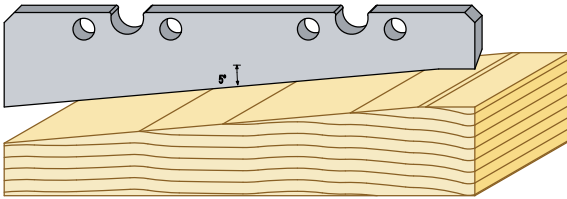
91320HSS



91321HSS



91323HSS



91324HSS



91325HSS



91326HSS



Moulding knives sold in metre lengths

Moulding knives sold by the metre, which are then cut to a suitable length. Ordered per mm.

Type/width/thickness

- HSS 20 x 2,5
- HSS 20 x 3
- HSS 25 x 3
- HSS 30 x 3
- HSS 35 x 3
- HM 20 x 2,5
- HM 20 x 3
- HM 25 x 3
- HM 30 x 3
- HM 35 x 3



Moulding knife HSS

This is the most commonly used moulding knife, which produces excellent results on solid materials.

Moulding knife HM

A good choice if you plane a lot of hard, abrasive material like chipboard, teak etc.

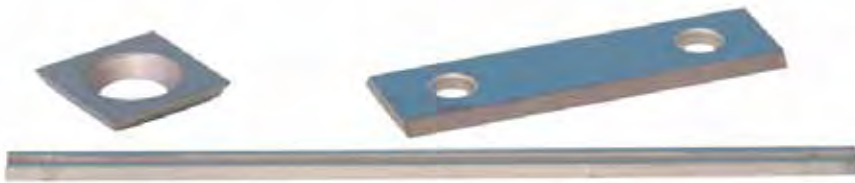
Moulding knife, reversible insert

There are adapters for reversible inserts, that fit several planes, for people who do a lot of planing and want to be able to change to sharp cutters without having to re-sharpen them.

Machine	Length	Width	Thickness	MOULDING KNIFE		MOULDING KNIFE, REVERSIBLE INSERT	
				Part no. HSS	Part no. HM	Adapter	Reversible insert
Emco MH30 *	303	25	3	HSS-EMCO 30	HM-EMCO 30		
Emco Star *	210	30	3	HSS-Emco star	HM-Emco star		
Jointer/planer	500	35	3	HSS-RH/PH-5	HM-RH/PH-50		
Jointer RH 200	200	17	4	HSS-RH200	HM-RH200		
Dewalt Dw-50 *	260	25	3	HSS-DEWALT	HM-DEWALT	29110	29212
Dewalt DW-1163 *	260	21	3	HSS-DW 1163	HM-DW1163		
EJCA 460	460	30	3	HSS-EJCA	HM-EJCA	29111	29211
Elektra HC-260 *	260	20	3	HSS-ELECTRA	HM-ELECTRA	29112	29212
Elektra HG 260 *	262	25	3	HSS-EMCO	HM-EMCO	29112	29212
Emco 1000 *	210					—	29237
Emco-Rex + MH 26 *	262	25	3	HSS-EMCO	HM-EMCO	—	—
Felder 26	260						29216
Felder 31	310						29217
Felder 41	410						29218
Inca Aut. *	262	25	3	HSS-EMCO	HM-EMCO		29219
Inca compact	220	25	2,5	HSS-INCA CO	HM-INCA COM		
Kity 150	150					29120	29220
Kity 636	260	20	2,5	HSS-KITY	HM-KITY	29121	29212
Kity 535	150	20	2,5	HSS-K535	HM-K535		
Kimac 260	260	25	3	HSS-ROBL260	HM-ROBL260		
Kimac 310	310	25	3	HSS-ROBL310	HM-ROBL310		
Kimac 400	400	25	3	HSS-KIMAC400	HM-KIMAC400		
Lurem Optimake	180	20	2,5	HSS-OPTI	HM-OPTI		
Lurem 210	210	20	2,5	HSS-LUREM 210	HM-LUREM 210		
Lurem 260	260	20	2,5	HSS-KITY	HM-KITY		
Lurem 310	310	20	2,5	HSS-LUREM 310	HM-LUREM 310		
Luna KRP 30	300	25	3	HSS-KRP 30	HM-KRP 30	29122	29222
Luna KRP 35	350	30	3	HSS-KRP 35	HM-KRP 35	29123	29223
LunaKRP 40	400	30	3	HSS-KRP 40	HM-KRP 40		
Luna 410	410	30	3	HSS-410	HM-410		
Luna KRP 41	410	30	3	HSS-KRP 41	HM-KRP 41	29124	29224
Luna K 30	300	30	3	HSS-K 30	HM-K 30		
Luna TOP515	515	30	3	HSS-TOP515	HM-TOP515		
Luna 630	630	35	3	HSS-630	HM-630		
Luna L37/W59	250	25	3	HSS-W59	HM-W59	29125	29225
Luna L38/W64	310	30	3	HSS-W64	HM-W64	29126	29226
Luna L39/W69	410	30	3	HSS-W69	HM-W69	29127	29227
Luna Z-40	155	16	3	HSS-Z40	HM-Z40		
Luna Z-50	210	20	2,5	HSS-Z50	HM-Z50		
Luna RH200	200	17	4	HSS-RH200	HM-RH200		
Luna RH5	530	35	3	HSS-RH53	HM-RH53		
Luna RH410	410	35	3	HSS-RH410	HM-RH410		
Luna RH520	520	35	3	HSS-PH520	HM-PH520		
Luna Jointer/planer	500					29128	29228
Proffy 280	280					—	29230
Robland K/X210	210	25	3	HSS-ROBL210	HM-ROBL210	29131	29231
Robland K/X260	260	25	3	HSS-ROBL260	HM-ROBL260	29132	29232
Robland K/X310	310	25	3	HSS-ROBL310	HM-ROBL310	29133	29233
Rema 260	260	18	3	HSS-SCHEPPAC	HM-SCHEPPAC		
Logosol Solo planer *	230	20	3	HSS-PH230	HM-PH230		
Logosol Panel planer PH260 *	300	20	3	HSS-PH300	HM-PH300	25301	12300
Morten RPH 330/Logosol planer*	330	20	3	HSS-RPH330	HM-RPH330	29129	29229
Morten RPH 410 *	410	20	3	HSS-RPH410	HM-RPH410	25410	12410
Scheppach HM - 0+HM -2 *	260	18	3	HSS-SCHEPPAC	HM-SCHEPPAC	29134	29234
Scheppach 320 *	320	18	3	HSS-SCHEP 320	HM-SCHEP 320		
Woody 160	160					—	29235
Proffy BHM 300	310	30	3	HSS-W64	HM-W64		

* = Insert has hole pattern.

Reversible insert moulding knife



For Vertical moulder

Part no.	Dimension	Edge
3101212	30 x 12 x 1.5 mm	4
3107230	30 x 12 x 1.5 mm	4
L141	14 x 14 x 2 mm	4
L301	30 x 12 x 1.5 mm	2
L401	40 x 12 x 1.5 mm	2
L501	50 x 12 x 1.5 mm	2
L601	60 x 12 x 1.5 mm	2
09-450	7.5 x 12 x 1.5 mm	2
09-452	9.5 x 12 x 1.5 mm	2
09-454	30 x 12 x 1.5 mm	2
09-455	18 x 18 x 2 mm	4
09-461	18 x 18 x 3 mm	4
09-470	14 x 14 x 1.2 mm	4

For Electric planer

Part no.	Dimension	Edge
KF75	75 x 5.5 x 1 mm	2
KF80	80 x 5.5 x 1 mm	2
KF82	82x5,5x1 mm	2
KF92	92x5,5x1 mm	2
KF102	102x5,5x1 mm	2

Insert setter for cutter



Magnetite cutter aligner with micrometer screw for adjustment. Supplied in a protective wooden box.

Part no.	Qty
α105	1 pair

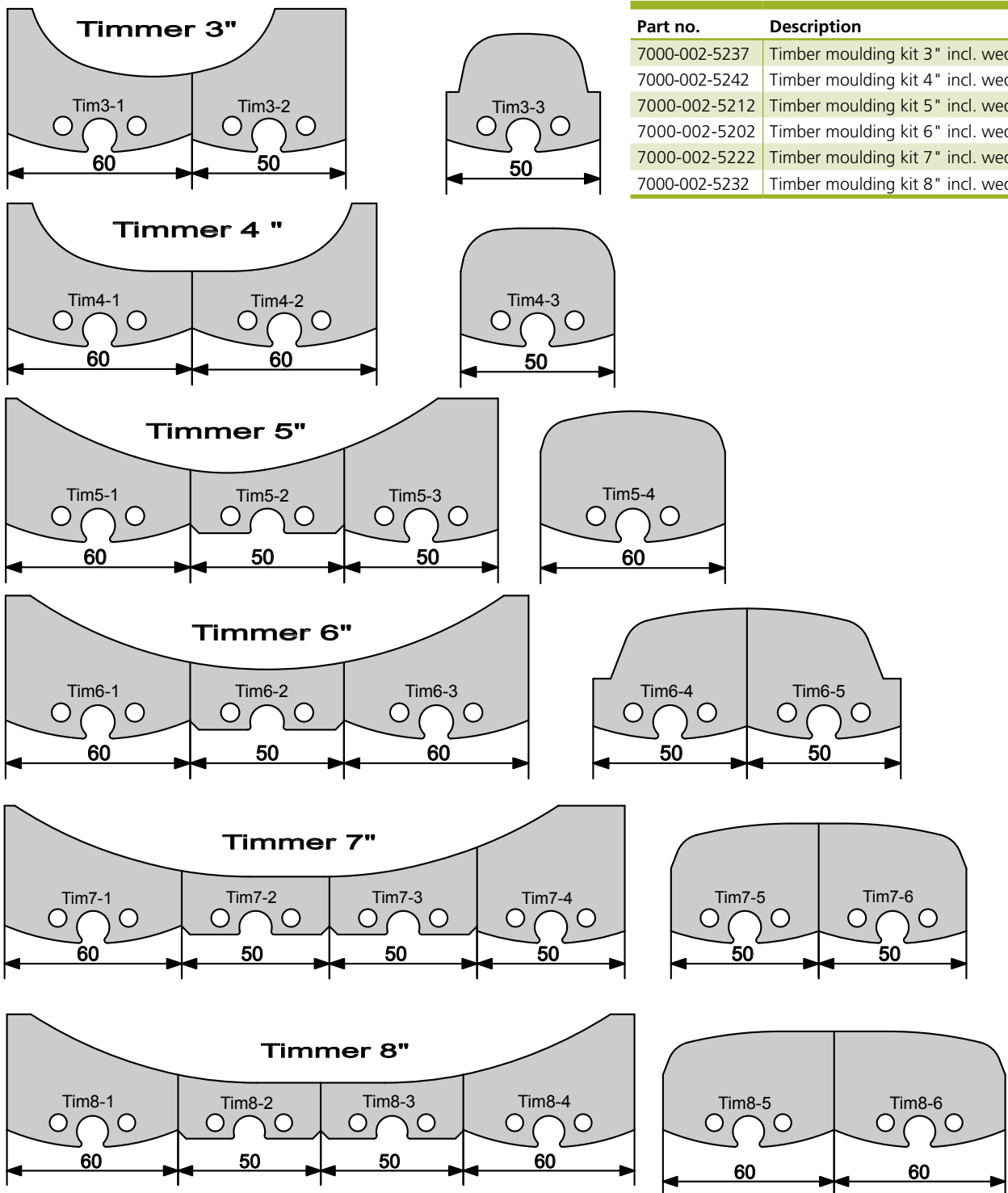
Insert setter for jointer/planer



Magnetite cutter aligner for easy adjustment of moulding knives. Supplied in a protective wooden box.

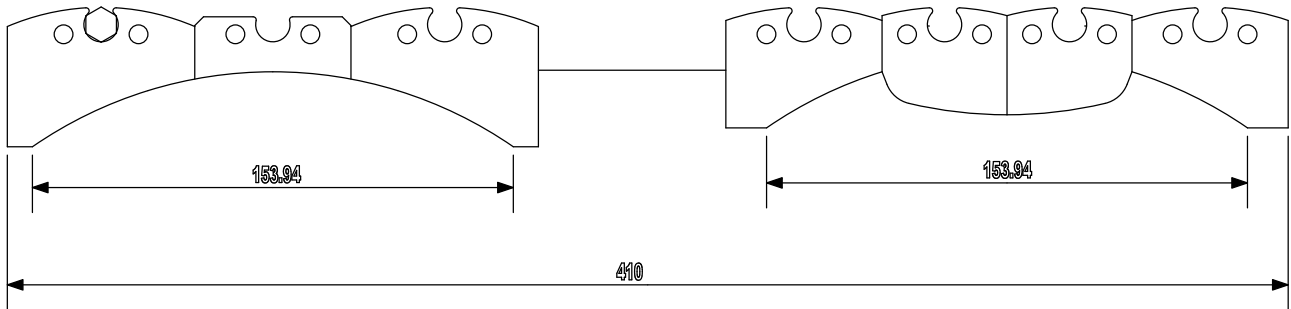
Part no.	Qty
α115	1 pair

TB90 Timber moulding knives



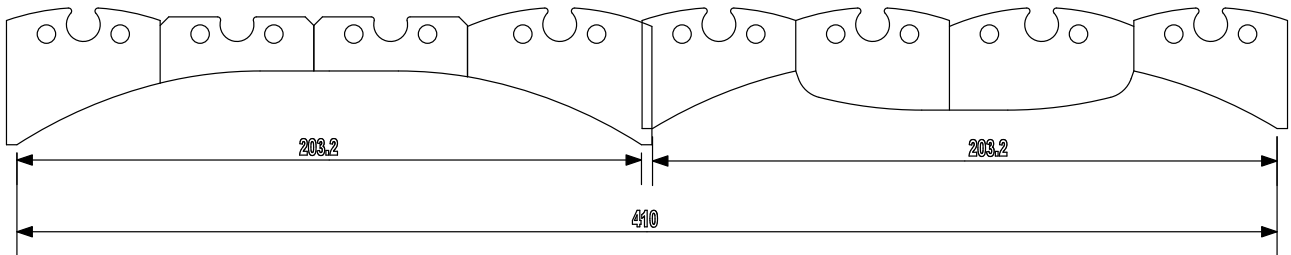
Part no.	Description
7000-002-5237	Timber moulding kit 3" incl. wedges
7000-002-5242	Timber moulding kit 4" incl. wedges
7000-002-5212	Timber moulding kit 5" incl. wedges
7000-002-5202	Timber moulding kit 6" incl. wedges
7000-002-5222	Timber moulding kit 7" incl. wedges
7000-002-5232	Timber moulding kit 8" incl. wedges

Timber insert kit 6" for LM410



Part no.	Description
8020-007-5202	Timber moulding kit 6" incl. wedges

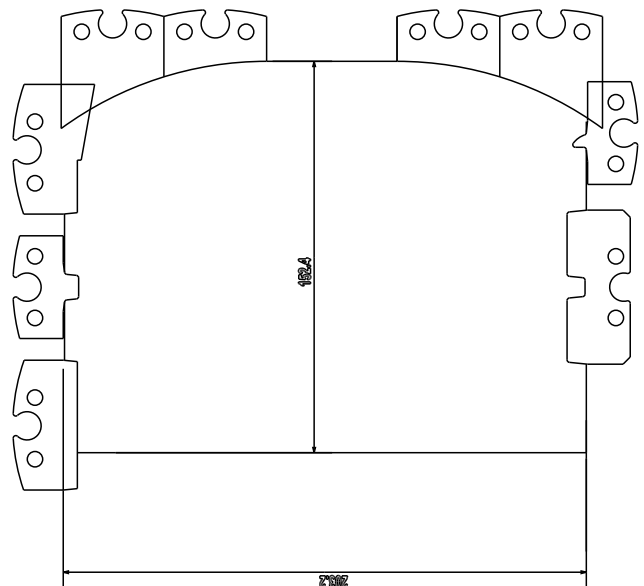
Timber insert kit 8" for LM410



Part no.	Description
8020-007-5232	Timber moulding kit 8" incl. wedges

Timber insert kit 8 D-log 6-8" for LM410

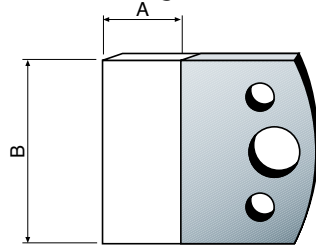
Part no.	Description
8020-007-5252	Timber moulding kit D-log incl. wedges



Make your own profile

Special manufacture of profile inserts for the TB system

We can offer to make special profile or grooved inserts at low cost. We draw the profile in a CAD program, that is then transferred to the machine that makes the insert. We need a sketch, drawing or wood sample to do this. **NOTE!** Remember to specify the reference dimensions on the drawings.



Remember before you order!

1. Choose the right steel blank

You can choose from different grades of steel, depending on the amount of work you intend to do with your blade.

Tool steel

Works well in softwood such as spruce and pine, and if you are going to process less than 200 metres in length.

HSS 6%

Works well in softwood such as spruce and pine, and if you are going to process more than 200 metres in length or end grain.

HSS 18%

Should be chosen if you are going to machine hardwoods like oak or beech.

HM

Should be chosen if you are going to machine materials like teak and MDF

Thickness

4 mm

Is the most common thickness, which works for most machining.

5.5 mm

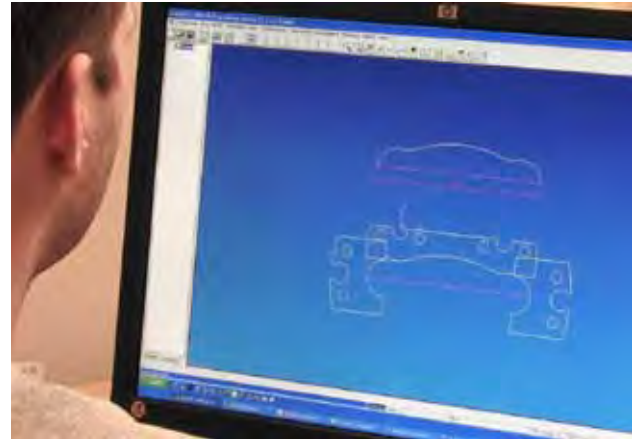
Should be chosen if you have tough machining jobs or large profiles.

2. Order form

Please use our form on the next page, or look through it to see what information we need to expedite your order as quickly and smoothly as possible.

3. Name and address

Please always include your name, address and phone number, so we can contact you if necessary.



We start by using a CAD program in the computer to draw the profile that you want, using a sketch or other sample from you.

WHAT DOES THE LAW SAY...

... about our steel blanks? Swedish Standard SS-EN874-1 specifies that the profile depth (A) of the inserts on our Universal cutters must not exceed the table below.

Thickness	SP/Tool Steel	HSS/High Speed Steel	HM/Hard metal
4 mm	17	21	11
5.5 mm	25	25	21

Specially manufactured TB inserts

Part no.	Material	Thickness	B
ø8499	Tool steel	4	40
ø8599	Tool steel	4	50
ø85293	Tool steel	5,5	50
ø8499HSS	HSS 6%	4	40
ø8599HSS	HSS 6%	4	50
ø8699HSS	HSS 6%	4	60
ø81099HSS	HSS 6%	4	100
ø81399HSS	HSS 6%	4	130
ø84499HSS	HSS 18%	4	40*
ø84599HSS	HSS 18%	4	50*
ø84699HSS	HSS 18%	4	60*
ø841099HSS	HSS 18%	4	100*
ø841399HSS	HSS 18%	4	130*
ø85599HSS	HSS 18%	5,5	50
ø85699HSS	HSS 18%	5,5	60
ø8499HM	Hard metal	4	40
ø8599HM	Hard metal	4	50
ø85499HM	Hard metal	5,5	40
ø85599HM	Hard metal	5,5	50
ø8499S	Chip limiter	40	
ø8599S	Chip limiter	50	
ø8699S	Chip limiter	60	

* Only for TB90 and Logosol/Moreten planer/moulders.

Order form for special manufacture

Machine type:

Cutter type: TB90 / Side cutter* TB98 / Top cutter* TB95 (5.5) Other cutter with matching hole pattern
 Grooved cutter Grooved cutter (WPRS)

Steel grade: Tool steel HSS 6% (softwoods, such as pine or spruce) HSS 18% (hardwoods such as oak or beech) HM (E.g. teak or MDF)

Thickness: 4 mm 5.5 mm Grooved

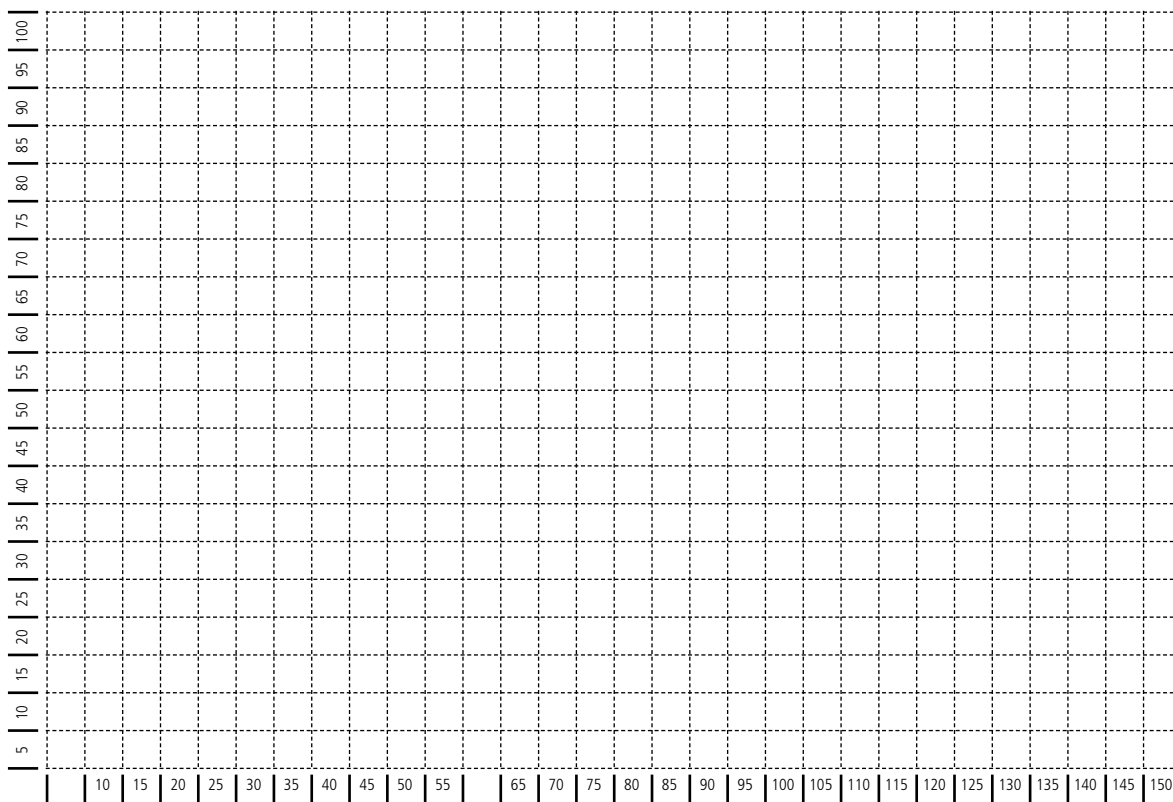
No. of pairs: 40 mm 50 mm 60 mm 100 mm 130 mm

Grooved insert: Specify length (NOTE each) mm items

If you have particular requirements for insert positioning in your machine, please specify:

.....

Please draw the workpiece, the way you feed it into the machine! (vertical/horizontal)



Hole pattern for TB inserts
Scale 1:1

* Logosol and Moretens planer/moulders.

Contact information

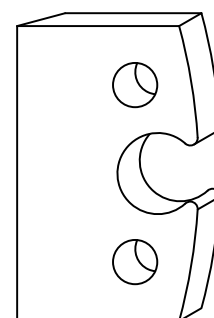
Company:..... Customer no.:.....

Name:.....

Address:

Country:.....

Telephone/Fax:..... Cellphone:.....



Un-sharpened steel blanks

TB90 and TB95

Part no.	Material	Thickness	B
9099	Tool steel	4	40
9599	Tool steel	4	50
95293	Tool steel	5,5	50
9499HSS	HSS 6%	4	40
9599HSS	HSS 6%	4	50
9699HSS	HSS 6%	4	60
94499HSS	HSS 18%	4	40
94599HSS	HSS 18%	4	50
95599HSS	HSS 18%	5,5	50
95699HSS	HSS 18%	5,5	60
ø9499HM	HM	4	40
ø9599HM	HM	4	50
ø95499HM	HM	5,5	40
ø95599HM	HM	5,5	50

TB98/Top cutter*

Part no.	Material	Thickness	B
9499Ö-HSS	HSS 6%	4	40
9599Ö-HSS	HSS 6%	4	50
9699Ö-HSS	HSS 6%	4	60
91099Ö-HSS	HSS 6%	4	100
91399Ö-HSS	HSS 6%	4	130
94499Ö-HSS	HSS 18%	4	40
94599Ö-HSS	HSS 18%	4	50
94699Ö-HSS	HSS 18%	4	60
941099HSS	HSS 18%	4	100
941399HSS	HSS 18%	4	130

* Logosol/Moreten planer/moulders.

Special manufacture of grooved blanks

We can also offer special manufacture of grooved inserts, which is done in the same way as for other inserts. If the insert you want is 64 mm wide, for example, please order the next multiple of 10 larger, i.e. a 70 mm insert. Grooved inserts are sold individually.

Part no.	Description	Cut width
ø804090	Specially manufactured grooved insert	40 mm
ø805090	Specially manufactured grooved insert	50 mm
ø806090	Specially manufactured grooved insert	60 mm
ø807090	Specially manufactured grooved insert	70 mm
ø808090	Specially manufactured grooved insert	80 mm
ø809090	Specially manufactured grooved insert	90 mm
ø810090	Specially manufactured grooved insert	100 mm
ø811090	Specially manufactured grooved insert	110 mm
ø812090	Specially manufactured grooved insert	120 mm
ø813090	Specially manufactured grooved insert	130 mm
ø814090	Specially manufactured grooved insert	140 mm
ø815090	Specially manufactured grooved insert	150 mm
ø816090	Specially manufactured grooved insert	160 mm
ø817090	Specially manufactured grooved insert	170 mm
ø818090	Specially manufactured grooved insert	180 mm
ø819090	Specially manufactured grooved insert	190 mm
ø820090	Specially manufactured grooved insert	200 mm
ø821090	Specially manufactured grooved insert	210 mm
ø822090	Specially manufactured grooved insert	220 mm
ø823090	Specially manufactured grooved insert	230 mm



